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SUMMARY REPORT ON PHASE I

OF THE

POPAE DESIGN STUDY

(Part 1)

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The initial phase of the POPAE Design Study consists of an investigation of the lattice and layout of the storage rings, and an examination of site factors. Part 1 of the summary report - this Technical Memorandum - contains introductory comments and material relating to the proton storage rings. The electron ring and site discussion will be issued as Part 2.

PRFFACE

The potential role of storage rings in the high energy physics program at the Fermi National Accelerator Laboratory was recognized early in the project. In the summer of 1968, following the design development of the present Fermilab accelerator, a study was made of a system of 100 GeV proton storage rings; however, with the construction of the Laboratory underway, a continuation of that design effort was not then feasible.

Four years later, as the accelerator came into operation and the experimental program was initiated, it became timely to examine the question of what major additional facilities would be appropriate to further exploit the potential of the Laboratory. Of course, storage rings were not the only possibility - new experimental areas, a large multiparticle spectrometer, and a bubble chamber as successor to the 15 foot chamber then under construction had been suggested. In order to advise the Laboratory as to which course to pursue, the Director asked a representative group of physicists to serve as a Long Range Advisory Committee. Following a Summer Study at Aspen, Colorado in 1973, attended by some 80 physicists from throughout the United States and abroad, the Long Range Advisory Committee recommended, in December of that year, that the primary goal for new construction at the Fermilab be a storage ring system on a scale suitable to permit the collision of 1000 GeV protons with 1000 GeV protons and with 20 GeV electrons. The Committee, observing that in their specific choice of proton energies they had been influenced by the possibility of an Energy Doubler, qualified their recommendation with the statement that the largest step in energy and luminosity consistent with technical and economic reality be undertaken.

Following the concurrence of the Trustees of the Universities Research Association with the Committee findings, in the Spring of 1974, the Director initiated a design effort on the recommended facility and assigned to it the acronym POPAE (Protons on Protons and Electrons). This report summarizes the first phase of that activity.

Our study has been based on the plans outlined at the Aspen
Summer Study. In addition, we have been guided by discussions at two
"workshops" conducted in recent months. The first of these was organized
by L. C. Teng of Fermilab and the emphasis was on machine problems beam dynamics of storage rings, superconducting magnets, and so on. The
second was arranged by M. L. Goldberger of Princeton University and was
concerned with the high energy physics aspects, both theoretical and
experimental, of POPAE. It is our hope that the design will continue
to evolve with the aid of meetings of this sort in order that the plan
reflect the interests of the prospective users.

In assembling and editing this report, I have attempted to make the text an accurate synthesis of the views and contributions of the various authors. Should the reader find obscure passages or errors of interpretation, the responsibility is mine.

D.A. Edwards

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I. INTRODUCTION

A. <u>Design Goals and Constraints</u>

POPAE as conceived at the 1973 Aspen Summer Study and recommended for design development by the Long Range Advisory Committee is a storage ring facility on a scale suitable to permit the collision of 1000 GeV protons with 1000 GeV protons and with 20 GeV electrons. The luminosities were specified at $10^{34} {\rm cm}^{-2} {\rm sec}^{-1}$ for proton-proton and $10^{32} {\rm cm}^{-2} {\rm sec}^{-1}$ for the electron-proton intersections. The general location of the facility as sketched at Aspen was to be to the east of the present main accelerator, encircling the Fermilab Village.

This phase of our study as described in this report has been carried out with adherence as closely as possible to the above outline. There are many ways that storage rings of various dimensions can be placed on the Fermilab site - here, we have been concerned only with the elaboration of the specific case suggested at Aspen.

We have found some modifications to be useful for the purposes of our study. The major change has been in the shape of the layout. At Aspen, a 240 meter length for each of the eight symmetrically disposed long straight sections was estimated to be sufficient to accommodate both the experiments and the machine components to attain beam optics necessary for the interaction region. Further study indicated that 240 meters was insufficient, and in order to retain the 1000 GeV scale and general locations of the rings, we have considered a racetrack form for POPAE, with approximately the same total straight section length as the Aspen version.

Another less significant change has been a slight repositioning of POPAE in order to avoid the region of most probable expansion of fixed

in this report does not make use of the present external beam lines for proton injection to one of the storage rings.

In common with the 1973 Summer Study plan, we have not yet taken into account any potential geometrical interference with a site-filling fixed target accelerator; however, it is a requirement that a fully developed design not foreclose that option.

B. The Design Procedure

In order to proceed with the evolution of a design, it is necessary to impose some constraints in addition to those in the preceding section. For this study, we will assume that we are designing proton storage rings to receive their injected beam from the present Fermilab synchrotron up to the energy at which it has demonstrated successful operation, namely, 400 GeV, and that the magnetic field of the bending magnets in the storage rings will be 18 kilogauss.

These presumptions remove from present consideration a number of unanswerable questions which can be debated endlessly and, most likely, profitlessly. Foremost among these are, first, the probability of existence of the Energy Doubler and the intangibles concerning its suitability as an injector for a storage ring, and, second, the magnetic field levels that can be achieved by high quality, economical, and reliable superconducting magnets.

The physical scale of POPAE is unchanged by this approach, for the Aspen group had based their layout on 1000 GeV protons steered by 45 kilogauss magnets. But our more limited focus provides a mechanism for proceeding through the design process without wrestling with a

host of unknowns. Of immediate and great benefit is the unambiguous definition of the proton injector performance, for the injector characteristics are of paramount importance in the design of storage rings for protons.

We will not deliberate upon the manner in which 1000 GeV proton energies in the storage rings are to be eventually achieved; 400 GeV proton storage rings are interesting in themselves and could represent an intermediate step to the 1000 GeV region. Though this report assumes that the protons are to be injected at the energy of storage (aside from the modest energy changes involved in stacking the beam), we do not exclude the eventual examination of acceleration of the high current beam in the storage rings to above 400 GeV in the event that an appropriate injector is not provided.

We have no illusions about the prospect that a facility conforming to our design procedure would actually be constructed. One need only observe that the present Fermilab synchrotron was initially conceived and funded as a 200 GeV machine, yet now offers the promise of operation at energies in the neighborhood of 500 GeV. The same evolution would doubtless occur in this context, in a way that we cannot visualize at this writing. However, the procedure that we have adopted creates a relatively definite perimeter within which to conduct our study for the near term, and it is likely that such a study will form a basis for subsequent excursion beyond these boundaries.

A word about magnets is appropriate at this stage - even though we speak of 18 kilogauss dipole magnets, it is presumed that whatever dipole magnets are used in the proton storage rings that they will of necessity be constructed of low or vanishing resistivity conductors in view of the present climate of opinion regarding energy utilization.

We select 18 kilogauss as a figure consistent both with the design constraints imposed on us and with a field level that is surely attainable with high quality in magnets having iron yokes and superconducting coils.

Thus, throughout this report, unless otherwise specified, we take the proton energy to be 400 GeV and all dipole magnets, whether in injection lines or in the rings, are at or below the 18 kilogauss level. In the same spirit, quadrupole gradients are limited to 9 kilogauss per inch.

C. Summary and Status

The layout of the present version of POPAE on the Fermilab site is sketched in Figure 1. The proton storage rings have two long straight sections, one of length 928 m to the west and the other of length 1159 m to the east. That the straight section lengths are unequal is a consequence of the east-west asymmetry of the system as regards injection. On the western side of POPAE, a number of short straight sections have been introduced into the "semi-circles" at either end to accommodate injection equipment; these short straight sections are not necessary on the eastern side and the corresponding space can be filled with bending magnets thereby increasing the east long straight section length.

The two long straight sections are parallel to each other and parallel to the eastern boundary of the site. The racetrack shape permits rings of a scale consistent with the design procedure to fit in this general location on the site without crowding the power transmission line to the east or the main accelerator to the west.

Insofar as the machine optics are concerned, several interaction regions are possible in each long straight. Nevertheless, the layout under current consideration contains but two experimental regions on each side. There are several reasons for this. Foremost among these is the feeling that a facility of this magnitude should not from the outset be tailored to today's preconceptions of its use but should rather be planned with the potential for future development. In the abstract, one can scarcely take exception to this sentiment. For a fixed target accelerator, it is relatively easy to allow for future expansion of experimental areas with a minimum of repercussions for the design and placement of accelerator enclosures and systems. In a storage ring, however, the experimental areas lie between pieces of machine, which play the role of beam transport systems repetitively delivering beam to those areas. If at a later stage, an expansion of experimental facilities is found desirable, one will be confronted with an existing complex of machine enclosures, components, injection transports, and so on, reconstruction of which would be unrealistic to contemplate. Rather, the ultimate extent of the experimental facilities for a storage ring system must be judged from the beginning. Of course, this argument must ultimately be tempered by the realities of costs.

A second reason for not immediately fitting the long straight sections to the mix of interaction regions that have been recommended to be suitable arises from the suspicion that as time goes on and potential users think about other varieties of experiments that may be conducted at a facility such as this, additional insertion requirements will arise. It is obviously, we hope, preferable that the design exercise not be reset to the beginning with each new added feature.

Finally, we offer two other reasons for leaving space in the long straight sections. One is experimental: what degree of decoupling or shielding is needed between detection apparatus at neighboring interaction regions in one straight section? The other has to do with beam dynamics. Any modern storage ring design, regardless of its apparent symmetry, will be nevertheless a periodic focusing system of one-fold rotational symmetry when operated for the diverse interaction region requirements for which it has been constructed, and, at least during the initial phases of its running, will need an allocation of adequate space for beam optics systems which are necessary for the compensation of the consequences of low periodicity.

In Figure 1, we have indicated that there are two high luminosity regions for proton-proton collisions in the west straight section. At the south end of the east straight section, there is a multi-purpose interaction region for the study of processes, such as elastic proton-proton scattering, which can sacrifice peak luminosity in preference to improved access to particles emitted at small angles from the interaction point.

The other experimental area on the east side is for electron-proton interactions. We have, relatively briefly, examined two versions of the electron ring selection between which will depend on response to this report and on cost estimates that have not yet been made. The small dotted oval in Figure 1 represents a 10 GeV electron storage ring in an enclosure of its own. The second option is a 20 GeV electron storage ring following the same tunnel as the proton storage rings.

This report represents a first pass through the conceptual design of a storage ring system consistent with the goals, constraints and biases stated above, and may be used as a basis for a new phase.

The next two chapters treat the proton and electron storage rings,

primarily from the machine builders point of view. Site factors are discussed in Chapter IV, using topographic and subsurface data developed prior to and during the construction of the Laboratory.

II. THE PROTON STORAGE RINGS

A. <u>Introduction</u>

Generally speaking, the luminosity at a beam crossing point is proportional to the current in each beam and the length through which the beams overlap and inversely proportional to an effective cross sectional area of the beams. In pressing toward high luminosity, primarily one seeks to increase the currents and reduce their areas. The length of the overlap region is less useful as a variable, for experiments are apt to prefer that the "target" size remain within bounds appropriate to the detection apparatus.

High luminosity is of no value if it is accompanied by intolerable backgrounds. The minimization of beam loss deserves as great an emphasis in storage ring design as the improvement of luminosity; unfortunately, it is a more difficult subject to quantify and the ingenuity displayed by particles in straying from their assigned course is considerable. Certain of the loss mechanisms – particularly some of the more catastrophic ones – are reasonably well understood as a result of experience on accelerators and storage rings, and accommodation can be made in the design from the outset. Beyond those predictable processes, prudence dictates that space allowances be made in the lattice and in the aperture so that a degree of freedom will be available for necessary modifications and additions during operation.

There are three principal means or steps in achieving small beam size. Of these, the most fundamental has little to do with the storage rings themselves; rather it is built into the injector. Perhaps the most important single input parameter to the design of a proton storage ring, not only for luminosity but for losses as well, is the transverse emittance

of the proton source. For this reason, the next section is devoted to the beam properties of the Fermilab proton synchrotron. Secondly, the optics in the storage ring can be arranged to reduce the beam area at the intersection point, and this is the role of the "insertions" discussed in Section D below. Thirdly, scraping or trimming of the beam can be used to enhance the current density and to assist in localizing the intersection region.

High current is obtained by filling the storage rings with a suitably large number of protons from pulse after pulse of the injector. Employing stacking in momentum space, the ISR has achieved beam currents of 30 amperes in each ring. In achieving long term stability of a single high current beam, a number of phenomena must be taken into account, such as

- beam induced pressure instability
- transverse and longitudinal wall impedance instabilities
- incoherent single beam tune shift
- nonlinear resonances and access to them by intra-beam diffusion
- effects of trapped electrons or ions

The extent to which these processes represent limitations tends to be reflected in the choice of aperture, some discussion of which will be found in Section E below and will doubtless appear as a continuing topic in subsequent phases of this study.

A single-beam characteristic whose roles as a potential performance limitation is difficult to assess is the kinetic energy stored in the beam. A 10 ampere beam containing 2 x 10^{15} 400 GeV protons represents an energy of 128 MJ. Though a large number, there is no a priori reason to consider it to be outside the bounds of possibility. We comment on the problems associated with disposal of such a beam in Section H.

Given two beams of suitable intensity and cross sectional area, when they are brought into collision, each beam acts with an extremely nonlinear force on the other. It has become conventional to characterize this inter-beam effect by a single parameter - the so-called linear tune shift. What the limiting value of this parameter may be is not known experimentally. In the absence of a limit derived from experience, the value of .005 for proton-proton collisions is often used as a reference figure. Beam-beam tune shifts below .005 are felt to be safe, while tune shifts above .005 are pushing toward some potential limit. In this report, we do not regard any particular value of the tune shift as a hard and fast limit; we have, however, sought to insure that interesting luminosities would be achieved in POPAE without large values of the linear tune shift.

B. The Injector

The Fermilab accelerator and its operation for the fixed target experimental program has been described extensively elsewhere; here we will only discuss its characteristics as an injector for the proton storage rings.

The accelerator consists of three major subsystems - the linac, booster and main ring. The linac accelerates protons to a kinetic energy slightly over 200 MeV. At a current of 100 mA, the emittance containing 90% of the beam is typically 10π mm mrad and some 20% less under optimum conditions. The linac pulse length is such that the linac beam may be injected into the booster for several turns; the ultimate performance figures for the accelerator system insofar as intensity is concerned were based on four turn injection to the booster.

Today, a multi-turn mode of injection into the booster is normally employed. Thereby, the transverse phase space area in the horizontal plane of the booster beam is increased by more than a factor of two at injection. Horizontal-vertical coupling may then increase the vertical phase space area as well. For storage ring use, in order to capitalize on the small linac emittance, it is desirable that the single turn mode of injection into the booster be used, provided that the filling time for the storage rings is reasonable and that the momentum width of the stacked beam is not excessive.

The main ring has a circumference $13\frac{1}{4}$ times that of the booster, and is filled by a sequence of 13 pulses from the rapid cycling 15 Hz booster.

To date, single turn injection into the booster has yielded main ring proton beams of up to $\sim 10^{13}$ protons per main ring cycle. We feel that the gradual increase of booster performance over the years, particularly as the debuncher between the linac and booster is exploited and as additional radiofrequency cavities are installed in the booster to improve acceleration efficiency, insures that 10^{13} protons per main ring cycle will be a conservative estimate of booster performance for single turn injection.

A circulating beam in the main ring of 10^{13} protons represents a current of 76 mA. The storage rings are 35% larger in circumference and 10A is the sort of current that one would like to store in each. Thus, to fill one ring, some 2 x 10^{15} protons would be required, or 200 main ring cycles for each storage ring.

At 5 seconds per accelerator cycle, 17 minutes would be required to deliver 2 x 10^{15} particles to one of the storage rings. Allowing for filling efficiencies of the order of 50%, one requires only one hour of accelerator time to fill both storage rings to 10A. Recognizing that the one hour filling time is apt to be comparable to the time required to set up the accelerator for the filling operation and to convert back to the fixed target experimental program, we conclude that the low-emittance single turn into the booster mode is both reasonable in filling time and desirable for luminosity, and we will base our performance estimates upon this presumption.

The emittance of the main ring beam at 300 GeV was studied by two techniques in the spring and summer of 1973 and the results were reported in the proceedings of the 1973 Aspen Summer Study.² With

single turn injection into the booster, the main ring intensity at that time was about 4 x 10^{12} protons per cycle. The beam profile could be well represented by a gaussian out to 3 standard deviations, and the measurements yielded

$$\sigma$$
 = 2/3 mm at β = 79 m 3/4 mm at β = 98 m

in the horizontal plane and very slightly smaller results in the vertical. If we define the emittance, ϵ , as the phase space area in one transverse dimension containing 95% of the particles, then for a Gaussian beam

$$\varepsilon = \frac{6\pi\sigma^2}{\beta}$$

and from the average of the two measurements we have

$$\varepsilon = \frac{1}{30} \pi \text{ mm mrad at } 300 \text{ GeV}$$

A scaling of the linac emittance with momentum would predict an emittance of $\sim 0.029\pi$ mm mrad.

Since mid-1973, though the main ring intensity obtained from single turn injection into the booster has increased, there has been no apparent increase in the emittance. Pending a remeasurement, we will use the figure above for both the horizontal and vertical emittances at 300 GeV and scale inversely with momentum to obtain the emittance at other energies.

The longitudinal emittance has been obtained from observation of debunching at high energy after the rf system is turned off and from the phase length of the bunches. In canonical coordinates, $\Delta E/\omega_{\rm rf}$ and $\Delta \phi_{\rm rf}$, the bunch area is 0.1 eV·sec.

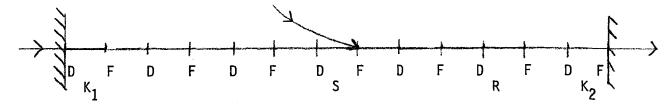
Above we mentioned a 5 second cycle for acceleration to 400 GeV. This short a cycle cannot be performed at present, but a limited number of accelerator systems modifications, some of which are already underway, will permit this cycle time to be achieved. Additional accelerating stations are being installed in the main accelerator to increase the ramp rate to 150 GeV/sec. At this ramp rate, a main ring cycle might consist of a 1 second injection dwell time (as at present), 2.67 second acceleration time, 0.33 second flat top and 1 second recovery time to the injection level. The average main ring power for this mode is 45 MW, which is acceptable. The rms power is 80 MW, which exceeds the present 60 MW rms power limitation of the feeder between the master substation and the main ring. However, it is presently planned to upgrade this feeder to 80 MW, though on an unspecified time scale. An increase of the duty factor of the main ring radiofrequency system to that considered here would probably require an additional anode power supply.

C. <u>Description of the Lattice</u>

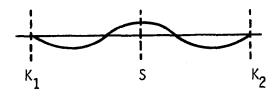
The proton storage ring lattice has been developed on the basis of the following considerations³, in addition to those defined by the design procedure in Chapter 1:

- We assume the two proton storage rings to be located one on top of the other. The two oppositely circulating beams are brought together in the vertical plane to collide with each other.
- 2. The most economical normal cell is the FODO cell, and the most advantageous phase advance per cell for the placement of beam manipulating elements is 90°. We take the normal cell length to be 60 m, essentially the same as that in the main ring. Four bending magnets, each about 6 m in length, are placed between successive quadrupoles.
- 3. To facilitate the design of matched insertions in the straight sections, all pairs of corresponding quadrupoles in the two rings are assumed to have opposite focusing actions on the two beams, hence the same gradient polarity.
- 4. The lattice modifications to accommodate injection to the clockwise and counterclockwise rings will be identical in both rings and the injection points will be symmetrically to the north and south of the midpoint of the west long straight section.
- 5. The bending elements in the north and south arcs will be distributed so as to bring the momentum dispersion function to zero or nearly so throughout the long straight sections.

For injection, we follow the method outlined in the 1968 Fermilab storage ring report⁴, which utilizes full aperture kickers to produce a transient localized orbit distortion positioning the injected beam orbit on the "other" side of a septum. It is also desirable to modify the momentum dispersion function in the injection area so that this function will be large at the septum position. An arrangement which provides space for the injection elements and accomplishes the modification of the momentum dispersion function is sketched below.



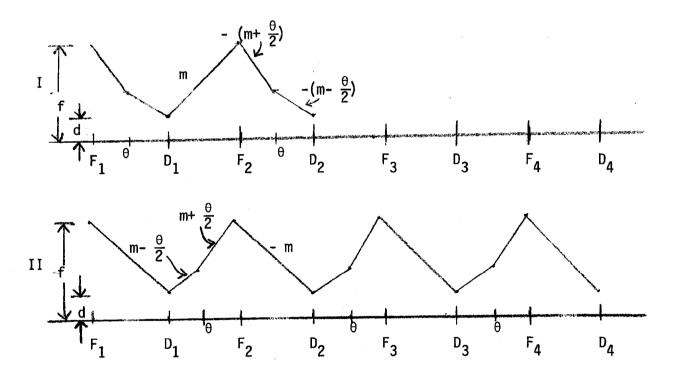
All of the half-cells have their normal complement of four bending magnets except those labeled K_1 , K_2 , S and R. The bending magnets are left out of the half-cell at S to provide space for the injection septum. The absence of these magnets will create a distortion in the dispersion function in addition to the one we want; to localize it to the vicinity of S, we also leave four bending magnets out at R, 180° in betatron phase away. Four bending magnets are also left out at both K_1 and K_2 , the kicker locations. The kickers should be an odd number of quarter wavelengths upstream and downstream of the septum. We can also enhance the dispersion function at S by taking this odd number to be S (or S, S, S), so that between S0 and S1 we have a perturbation in the dispersion function of the form:



The injection portion of the lattice then consists of a set of four half-cells without dipoles distributed among normal cells as sketched above which can be moved through the north and south arcs in half-cell increments to yield a variety of injection points.

Dispersion reduction for the long straight sections can also be effected by omission of dipoles from the normal lattice.

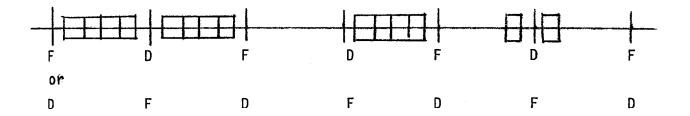
Consider two series of cells I and II with bending magnets in alternate half-cells, as sketched below. For clarity the diagram is



drawn in thin element approximation although the argument is quite independent of this approximation. The sum of these dispersion functions gives that of the normal cells. Since series II is simply series I traced

backward, the designations of the values and slopes of the dispersion functions given in the figure are self-evident. If now one terminates series I at D_2 after a phase advance of 180° , the dispersion and slope at D_4 will be the negatives of those at D_2 . Adding the truncated series I to series II, the dispersion and slope at D_4 are then d-d=0 and $-m+(m-\frac{\theta}{2})=-\frac{\theta}{2}$ respectively. A $\frac{\theta}{2}$ bend (2 cell dipoles) at D_4 will make dispersion zero to the right of D_4 which is then the beginning of the straight section. Similarly if series II is terminated at F_2 and added to the un-terminated series I, the dispersion and slope at F_4 will be f-f=0 and $m-(m+\frac{\theta}{2})=-\frac{\theta}{2}$ respectively which is also made zero to the right by the $\frac{\theta}{2}$ bend. This dispersion transition section then looks like

normal curved section $\rightarrow \mid \leftarrow$ dispersion transition section $\rightarrow \mid \leftarrow$ straight section



the geometry being identical for both rings.

The normal cell as discussed in greater detail in Section E below does not have its bending magnets disposed symmetrically about the middle of the half-cell. Nor can the equivalent of two bending magnets be superimposed upon a quadrupole. So slight modification of the above idealized

arrangement - in particular in the positions and strengths of the final bending magnets - would be necessary to zero the dispersion in a long straight section, and so the degree to which it is set precisely to zero is a matter of convenience. We have assumed that minor dispersion adjustments would most appropriately be performed in the neighborhood of the interaction regions and have been satisfied with the removal of the bulk of the dispersion at the ends of the straight sections by the arrangement described above.

After an examination of a large number of specific cases, we have chosen the injection point so that the downstream end of the injection septum will be located at an angle of 15.61220 with respect to the direction of the west long straight section. This choice yields a west long straight section length of about 930 m and reasonable clearance of POPAE from the site boundary and the main accelerator.

Each semi-circular arc, proceeding from west to east consists of the dispersion transition section, then the injection sequence, then $41\frac{1}{2}$ normal cells, and finally another dispersion transition section.

The straight section lengths have been adjusted so that the path length of the injection orbit corresponds to a harmonic number h=1507 at the frequency of the main accelerator rf system. The west straight section is then 928 m long and the east straight section 1159 meters.

The resulting lattice is summarized schematically in Figure 2; the contents of the long straight sections will be described in the next section.

D. The Insertions

Each long straight section consists of a sequence of several matched insertions. A modular design approach has been used, in the sense that a standard set of matching conditions has been assumed at either end of each insertion. Namely, the momentum dispersion function, η , and its derivative with respect to position along the orbit, η' , have been taken to be zero, while the amplitude functions join properly onto those in a normal cell.

Thus far, there are four insertion types, exclusive of that for the e-p crossing discussed in the next chapter. These are (1) a high luminosity crossing insertion for experiments on rare events, two of which are in the west straight section, (2) a high angular resolution crossing insertion for experiments on small angle events in the east straight section, (3) a phase adjusting non-crossing insertion, one of which appears in the lattice of each beam between experimental crossings, and (4) a non-colliding crossing for the west straight section. The design of these insertions has been carried out using the computer program MAGIC⁶ to obtain the desired behavior of the amplitude function, and TRANSPORT⁷ to adjust the dispersion function and the geometry of the crossings. The locations of the various insertions in the straight sections are shown in Figure 3.

1. Symmetry Considerations

In principle, as long as the desired beam geometry, optics, and dispersion characteristics are obtained in an insertion, there need not be any requirement of symmetry either in the focusing sequence or between the two rings. However, since there exists an excessive degree of flexibility in the design of insertions, imposing some symmetry conditions will simplify the design and make the operation of the rings easier.

First, we assume all crossings of the two beams to be in the vertical plane and all optics matching quadrupoles in the two beams are paired with one directly above the other and having equal strength. There are, then, two alternative arrangements: each pair of quadrupoles could have either the same focusing actions on the two beams, hence opposite gradient polarities (denoted by F/F) or the opposite focusing actions, hence identical gradient polarities (denoted by F/D). In the focusing sequence in each beam, we consider also two alternative symmetry arrangements: the quadrupole focusing actions can have either reflection symmetry about the midpoint (symmetric) or reflection symmetry with change of sign (antisymmetric). In an antisymmetric insertion, the beam optics in the horizontal and the vertical planes are midpoint-reflections of each other, hence the phase advances of betatron oscillations in the two planes are identical. For this reason, we consider antisymmetric insertions generally more desirable although the different optics in the two planes obtainable in a symmetric insertion can be advantageous in some special cases.

The vertical geometry of the beams is determined by the requirements:

(1) the beam at either end of the insertion must be horizontal and at prescribed elevations, (2) the crossing angle must have the desired value, (3) the vertical dispersion must be matched from zero to zero across the insertion, and (4) the vertical dispersion must satisfy prescribed conditions at the crossing point and, in some cases, at other locations in addition. The F/F arrangement applied to an antisymmetric insertion yields a geometry for the two beams which does not possess reflection symmetry about the midpoint. This makes the design of such a crossing insertion more complicated. For the present design, we have adopted the

F/D arrangement for the insertions as being simpler and more symmetric. In addition to simplifying the design for antisymmetric insertions, the F/D arrangement also permits the use of quadrupoles common to both beams. To further exploit the simplicity thus acquired, we extended this arrangement to the entire rings as stated in Section C above.

2. High Luminosity Insertion

The basic requirements for this insertion are that (a) the beams be focused to the smallest width reasonably possible at the (vertical) crossing in order to achieve high luminosity, (b) space adequate for experimental equipment be allowed between the beam transport elements on either side of the crossing point, (c) the length of the luminous region be reasonably short and well defined, and that (d) space be available next to the outgoing beams for detecting forward secondaries. In addition, it is desirable that the beam width and crossing angle be variable so that a variety of experimental conditions can be produced with given beam currents in the machine.

The dependence of the luminosity and the length of the luminous region on the various parameters can be inferred from the simplest of models. The general expression for the luminosity per unit volume in the collision between two particles species having volume densities \vec{v}_1 and \vec{v}_2 is

$$\frac{d\mathcal{L}}{dV} = n_1 n_2 |\vec{v}_1 - \vec{v}_2| \tag{1}$$

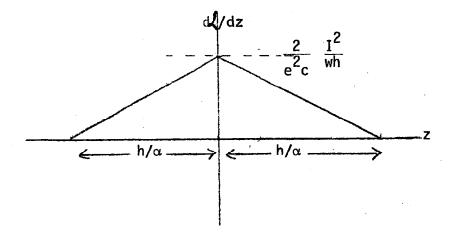
For highly relativistic particles and small crossing angle α , $|\vec{v}_1 - \vec{v}_2| \simeq 2c \cos \frac{\alpha}{2} \simeq 2c$. If each beam had a sharply defined rectangular cross-section of width w (perpendicular to crossing plane) and height h within which the particle density is uniform, then for equal currents $I_1 = I_2 = I$

$$n = \frac{I}{ec \ wh} \tag{2}$$

and

$$\int_{-\infty}^{\infty} = 2c \left(\frac{I}{ec}\right)^2 \frac{1}{wh} \frac{h}{\alpha}$$
 (3)

with a distribution of luminosity along the interaction region of the form



where the longitudinal coordinate z bisects the angle α included between the two beams. The total luminosity, \hat{L} , is then independent of beam height, and is inversely proportional to the beam width and crossing angle. For a fixed crossing angle, the length of the luminous region varies directly as the beam height.

The two quantities influencing the beam width are the horizontal momentum dispersion function η_H and the horizontal amplitude function, β_H . The former is made zero in the design. Then w $\propto \sqrt{\beta_H}$, and condition (a) above is equivalent to a desire for small β_H .

Condition (c) implies that h/α should be small. But luminosity is inversely proportional to α , so we want the beam height, h, to be small. Again, there are two contributions to the beam height. Because the two beams are initially parallel with one above the other, vertical bends must be introduced to effect the crossing. The vertical bends are so designed as to produce zero vertical momentum dispersion function at the center of the crossing region. Its derivative, on the other hand, need not vanish; however, η_V^i should be sufficiently small so that the resulting dispersion function throughout the luminous region be negligible. The beam height then varies as $\sqrt{\beta_V}$, so we require that β_V be small.

The desire for small β_V and β_H runs counter to condition (b). The smaller the value of β at the crossing point, the larger its value elsewhere in the insertion. High β value at a quadrupole accentuates the effects of chromatic aberration and as the free region about the interaction point gets longer, this situation becomes aggravated. We have assumed that the total free drift space on either side of the crossing point should not be less than 20 m. The maximum tolerable value of β in the insertion is not easily determined. We have chosen not to allow β to exceed by more than an order of magnitude its maximum value in the normal cell. Then, with a maximum value of β in the insertion of ~1000 m and a 21 m free length, we have found that the lower limit for both β_H and β_V at the crossing is about 1 meter.

In both planes, β is a minimum at the center of the crossing region. Denoting the minimum value by β^* , at a distance z from the crossing point in the field-free drift space, the amplitude function is given by

$$\beta(z) = \beta^* + \frac{z^2}{\beta^*} \tag{4}$$

We have assumed that the luminous region should not exceed 1 m in length; at $z=\pm 0.5$ m and for $\beta^*=1$ m, β is only 25% larger than it is at z=0. This variation in β can for all practical purposes be ignored in luminosity estimates, as shown below.

Let us refer to the luminosity per unit length, $d\mathcal{L}/dz$, as the "brightness," b(z). For Gaussian beams having the same emittance ϵ (as defined in Section B) in both planes, we have

$$b(z) = \frac{d\mathcal{L}}{dz} = c \left(\frac{I}{ec} \right)^2 \frac{3}{\epsilon} \frac{1}{\left[\beta_{H}(z)\beta_{V}(z)\right]^{\frac{1}{2}}} \exp \left\{ \frac{3\pi\alpha^2}{2\epsilon} \frac{z^2}{\beta_{V}(z)} \right\}$$
 (5)

If we require that

$$\frac{b(z + 0.5 m)}{b(z = 0)} = 10^{-4}$$
 (6)

as a typical condition for localization of the luminous region, then (5) indicates that as a function of β_V^* , α reaches a minimum of ~0.76 mrad at $\beta_V^* \cong 0.5$ m as shown in Figure 4. For the design value of $\beta_V^* = 1$ m, the condition (6) yields $\alpha = 0.87$ mrad. At z = 0.5 m with this crossing angle, the beams are separated by 0.44 mm which corresponds to 6 standard deviations and represents the limit of our knowledge concerning the beam profiles.

The discussion of the preceding paragraph suggests that a nominal crossing angle of 1 mrad is reasonable. The brightness versus longitudinal position given by equation (5) is shown in Figure 5 for $\beta_H^* = \beta_V^* = 1$ m and $\alpha = 1$ mrad. The brightness curve is indistinguishable on the scale of the figure from the pure Gaussian beam shape associated with constant amplitude functions. Numerical integration of equation (5) yields a luminosity of 1.14 x 10^{34} cm⁻²sec⁻¹. For constant β , (5) may be integrated directly to give

$$\int_{-\infty}^{\infty} b(z)dz = 2c \left(\frac{I}{ec}\right)^2 \frac{1}{2\sqrt{\pi\sigma^*\alpha}}$$
 (7)

and comparison with equation (3) yields the conventional identification 8 of the beam width, w, with $2\sqrt{\pi}^{7}\sigma$. Use of (7) then leads to the same luminosity: $1.14 \times 10^{34} \text{cm}^{-2} \text{sec}^{-1}$. For comparison, the triangular brightness distribution for rectangular beams of uniform density is also shown in Figure 5.

The beam-beam tune shift under these conditions exceeds the canonical figure of .005. Since we are dealing with Gaussian beams with $\beta_H^* = \beta_V^*$ at the crossing point, we may use the results of Keil, Pellegrini, and Sessler, $\frac{9}{2}$ viz:

$$\delta v_{H} = \delta v_{0} \left[1 + \frac{1}{(2\pi)^{\frac{1}{2}}} \frac{\sigma^{*}L}{\beta^{*}\alpha} \right]$$
 (8)

where

$$\delta v_0 = \left(\frac{2}{\pi}\right)^{\frac{1}{2}} \left(\frac{I}{ec}\right) \frac{r_p \beta^*}{\gamma \alpha \sigma^*} \tag{9}$$

is the "short range" tune shift, r_p is the classical radius of the proton, and the factor in brackets represents the enhancement due to the variations in β within the free length L between beam transfer magnets. For the crossing conditions above, $\delta v_0 = 0.010$; taking L = 21 m gives

$$\delta v = 0.010 \left[1 + 0.54 \right] \tag{10}$$

which is larger than the traditional limit of 0.005. However, on the one hand, this limit is pessimistic and uncertain; on the other, the luminosity calculated above is rather high. The present design provides entirely adequate luminosities at a tune shift of 0.005 and allows improvements should the true limit prove to be higher.

Because of the rather small crossing angle, to keep the "long range" tune shift from becoming excessively large, the beams must be separated at both ends of the crossing region drift space by strong, large aperture common dipoles. For the F/D arrangement, these dipoles can be located immediately next to the focusing quadrupole pairs either on the inboard side or on the outboard side. To investigate the forward secondaries as stated in condition (d), one must detect particles which pass through the apertures of both the dipole and the quadrupole pair. If the dipoles are on the inboard side, they will sweep the charged secondaries onto the yokes of the quadrupoles. On the other hand, if the dipoles are on the outboard side, most of the charged particles can pass through the apertures of the quadrupoles and be swept out of the beam by the following large aperture dipoles into the detectors. Of course, the quadrupole pairs must then be used commonly by both beams. We have adopted this design. Furthermore, in the beam branches going away from the crossing point, the

common dipole is followed by a 25 meter free drift length to facilitate placement of detectors.

The high luminosity insertion conforming to the specifications developed above is represented in Figure 6. A tabulation of the insertion elements is to be found in Appendix I, Table 1.

3. High Angular Resolution Insertion

The primary role of this insertion is to permit the study of scattering and production processes at rather small angles. For certain of these processes, the demand on luminosity is rather minimal. The insertion described here has had its parameters selected to make feasible measurements on elastic proton-proton interactions in the angular region where nuclear and coulomb amplitudes are comparable - that is, in the region where $\sqrt{|\mathbf{t}|} \approx .045 \text{ GeV/c.}$ At 400 GeV, this corresponds to a scattering angle of 0.1 mrad. We must insure that the angular width of the beam at the crossing point be substantially less than this figure. At the high luminosity intersection described above, $\beta^* = 1$ m and the full angular width of the beam arising from betatron oscillations is 0.32 mrad. Thus, β* must be raised by at least two orders of magnitude to reduce the angular width of the beam. As in the preceding case, however, we impose the constraint that B should not exceed 1000 m or so at any point in the insertion. We have chosen $\beta^* = 500$ m, yielding $\delta\theta = 0.014$ mrad, and presumed that should further reduction in $\delta\theta$ be necessary, additional improvement can be obtained by reducing the beam emittance ε through scraping.

Because of the momentum spread in the beam, a non-vanishing slope of the vertical dispersion function at the crossing would also contribute to the angular width. For a beam stack with the design momentum width of $\delta p/p = 0.3\%$, an η' of 0.1 would already result in a contribution to $\delta \theta$ of 0.3 mrad. We have therefore required that η' vanish throughout the region of overlap of the beams. In order to not constrain too severely the design of the insertion, we have not required that η itself vanish. A non-zero dispersion function will contribute to the beam height, hence to the length of the luminous region. This is dealt with in the design feature considered below.

The particle detectors will be located downstream in the outgoing branches and right next to the beams. The small-angle scattered particles will go through all the beam transport elements following the beam optics and be detected within the beam pipe. For a long luminous region, we require that all particles scattered at the same angle over the entire length of the luminous region be focused at the detector; that is to say, we want a parallel-to-point optics from the crossing point to the detector. For $\beta' = 0$ at the interaction point, this implies a 900 phase advance for betatron oscillations between these locations. The amplitude function at the detector point should be large enough so as not to put excessive demand on the spatial resolution of the detector. With β * = 500 m, and a 900 phase advance, corresponding to an angular definition of 0.014 mrad at the crossing point, a β value at the detector of 20 m gives a spatial definition of 1.4 mm at the detector. Several types of detectors exist which can give spatial resolutions far below this value. In addition, the vertical dispersion function at the detector should be made zero so that the spatial definition there would not be degraded by momentum spread.

The crossing angle is chosen to be 10 mrad; this value reflects a compromise between the growth of the beam-beam tune shift with decreasing crossing angle on the one hand, and the lower luminosity and

larger total vertical bending required with bigger crossing angles on the other. The beam crossing is taken to be in the downward direction; we assume that for the relatively large crossing angle, this orientation will facilitate the installation of long spectrometers which detect forward going particles. The distribution of vertical bending magnets is adjusted to improve access to the neighborhood of the outgoing branches of the beams.

Since changes in β along the luminous region are clearly unimportant in this case, the luminosity may be calculated from equation (3). For $\beta^* = 500$ m, $\sigma^* = 1.44$ mm at 400 GeV; the luminosity is then $5 \times 10^{31} \text{cm}^{-2} \text{sec}^{-1}$ with 10 amperes in each beam. This is a very high luminosity for certain of the processes of interest. At $\sqrt{|\mathbf{t}|} = 0.045$ GeV, the elastic scattering cross section, $d\sigma/dt$, is about 100 mb/GeV². In a $\Delta |\mathbf{t}|$ interval of 10^{-4} , the counting rate at $= 5 \times 10^{31} \text{cm}^{-2} \text{sec}^{-1}$ would be 500/sec - a luminosity of $10^{28} \text{cm}^{-2} \text{sec}^{-1}$ would surely be adequate. On the other hand, at $\sqrt{|\mathbf{t}|} \sim 1$ GeV, higher luminosity is needed. For example, if the cross section at the dip near $\sqrt{|\mathbf{t}|} = 1$ GeV remains near 0.03 µb/GeV^2 , then in a $\Delta |\mathbf{t}|$ interval of 0.05 GeV^2 , the peak luminosity would yield ~ 4 counts per minute. Clearly, somewhere in the region $|\mathbf{t}| \sim 5 \text{ GeV}^2$ counting rates will become unreasonably low.

The linear beam-beam tune shift is 0.022 and is intended to be comparable with that in the high-luminosity insertion; the remarks pertaining to the beam-beam interaction in the discussion of that insertion are applicable here as well.

A high angular resolution insertion meeting the requirements developed above is shown in Figure 7. The parameters of the elements are shown in Table 2 of Appendix I.

4. Phase Adjusting Insertion

The phase adjusting insertion is a sequence of eight quadrupoles occupying 90 m of straight section in each storage ring – in effect, replacing four quadrupoles of the normal lattice. These eight magnets are powered separately from the normal lattice quadrupoles, and as the name of the insertion implies, by varying their excitation, the phase advance of betatron oscillations through the insertion may be adjusted over a range of 100° – from 105° to 205° . The phase advance is the same in both planes of motion. The disposition of elements is shown in Figure 8 and their parameters tabulated in Tables 3 and 4 of Appendix I.

In our provisional lattice, three phase adjusting insertions are included in each of the proton storage rings, so that one is interposed between each pair of proton-proton interaction regions. They play a number of roles in our design procedure. First, they provide a mechanism for tune adjustment, permitting us to retain a 90° phase advance in the normal cells and also enabling us to allow the phase advance through the intersecting insertions to be a free parameter. Second, they allow us to explore the variation of the beam parameters as the intersecting insertions are retuned to operating conditions other than those for which their design was optimized. Third, by manipulating the individual phase adjusting insertions, the effects of chromatic aberration on the luminosity may be decoupled from one intersection to another. We will discuss this latter role in Section F below.

The introduction of phase adjusting insertions is a natural consequence of our modular design procedure, and in these storage rings where straight section space has been reserved for future developments, they are reasonable items to include at this stage. At a more advanced point in our work, it

may prove feasible to eliminate one or more of this type of insertion; however, for the present, the phase adjusting insertion introduces an essential element of flexibility into the lattice design.

5. The Non-Colliding Crossing Insertion

With three intersection points where the proton beams collide, there must be at least one more place at which the beams interchange their relative position in the vertical plane without colliding. The two alternatives are an odd or an even number of crossings in each long straight section; we have elected the former. As a consequence, the beam that is at the higher elevation in the north arc is at the lower elevation in the south arc. The injection geometry is then the same for both proton storage rings, and the additional crossing in the west straight section may be of use in reducing backgrounds arising at one high luminosity region due to interactions at the other.

In any event, no matter where located, there is a need for a lattice segment which interchanges the relative up-down position of the two beams.

The non-colliding crossing is shown in Figure 9. Note that this insertion is of the symmetric type, in contrast to the others. Arranging the crossing point to occur at the mid-point of a quadrupole in the normal sequence maximizes the drift on either side so that the beams are more readily separated before encountering the nearest lattice elements.

E. The Normal Cell

1. Layout

The normal cell resembles that of the main accelerator - a straight-forward FODO cell with a length of 60 m. The provisional disposition of quadrupole and dipole magnets is shown in Figure 10, and listed in Table 6 of Appendix I. As noted in Section C, the phase advance of betatron oscillations through the normal cell is nominally 90°.

The straight section of length 3 m in each half cell is intended to accommodate vacuum equipment, correction and compensating elements, and beam monitoring devices. At this early stage in the design procedure, we do not feel that a 3 m allowance for these items is excessive; the rapidity with which components populated the 2 m normal cell straight sections of the main accelerator as it was brought into operation suggests that a somewhat greater space will be needed in the storage rings, where the demands on the corresponding systems are greater than in the conventional synchrotron. Our current prejudice is that such functions as chromaticity compensation, nonlinear resonance correction, and beam steering be accomplished by elements located in these straight sections rather than by separately excited windings of the main dipoles and quadrupoles of the cell. Not only is the design and fabrication of the main magnets thereby simplified, but overall reliability will likely be improved. The other intermagnet gaps are quite small - 0.4 m between the magnetic ends. We assume that this is an adequate space for the physical magnet ends and interconnections between magnets, and that a cold-bore vacuum system will

not require a pumping station between each pair of magnets. Clearing electrodes may also be found in these gaps, though it is possible that they may be incorporated in the magnet vacuum chamber.

In both the north and south arcs of the storage rings, the 3 m straight sections are to the west of the dipole magnets of each half cell. This arrangement enables the injection elements to be identically situated for both rings.

2. Comments on Magnets and Vacuum System

Though the design of magnets is not included in this phase of the study, a few memarks are in order here to indicate the sort of magnets that we have in mind while selecting dimensions and intermagnet spacings for the calculations of this report.

We visualize the 18 kG dipoles of the normal cell as superconducting "window-frame" magnets having an aperture which is approximately square. They may be characterized as a low field version of the magnets developed by Danby and collaborators at BNL. 10 Even with a gap as large as 10 cm, the outline of the steel yoke need be no larger than an ordinary 8½" x 11" sheet of writing paper. The superconducting coil fits as closely as possible to the cold steel frame to minimize the field inhomogeneities arising from wire placement errors. Corresponding magnets of the two proton storage rings are in a common cryostat. We have taken the vertical separation between proton beams to be 30 cm. By extension of the roughly square steel geometry, the quadrupoles are envisioned to be of the Panofsky-Hand configuration.

As implied in the layout of the normal cell, we have assumed that a cold bore vacuum system will prove to be feasible, with a cryopumping beam tube replacing most of the vacuum stations of the conventional room temperature vacuum system. Recent studies of the cold bore approach have been encouraging; 11,12 of course, there is as yet no experience with such systems in particle accelerators.

Whatever the type of vacuum system, there is no reason to believe that the pressure requirements will be any less stringent than those in the ISR. Thus, at liquid helium temperatures, the pressure should not exceed some 5×10^{-13} Torr (at room temperature, the same particle density would be associated with a pressure of 3×10^{-11} Torr). And despite the pumping speed offered by the cold surfaces, the high desorption coefficients of helium and hydrogen adsorbed in sufficient quantity indicate that surface cleanliness will remain a consideration. Surface coverages are limited to about 10^{-3} of a monolayer for He and 0.3 of a monolayer for H₂. ¹²

3. Aperture

The beam pipe is taken to be circular in cross section with an inner diameter of 7.6 cm (3 inches), primarily for reasons of vacuum stability. Benvenuti¹² has concluded that, based on current knowledge of surface coverages and desorption coefficients, a vacuum chamber of this size would be adequate for the maintenance of vacuum stability in the presence of a 10 ampere circulating current.

The injection and stacking procedure outlined in Section G below implies the need for a good field region some 5 cm in horizontal extent, at least in the injection region where the momentum dispersion function

is a maximum. If the steel and coils forming the inner boundaries of the magnet aperture describe a square 10 cm on a side, a somewhat larger region of good field quality can likely be achieved to make allowance for orbit distortions, beam manipulation, and less rapid degradation of luminosity at lower energies.

The use of a circular beam pipe - particularly if it is made of a material such as aluminum which has a high conductivity at low temperature - has the consequence of removing certain of the high current phenomena from contention as aperture determining factors.

As an example, consider the single beam incoherent tune shift. Strictly speaking, in treating the image currents in the square steel boundary, one should sum the appropriate series for that geometry. In order to estimate the tune shift in a straight-forward way, let us treat the magnet boundary as also circular, with the same radius as the beam tube. Though approximate, this procedure insures that the leading terms in the series expansion of the magnetic image fields be of the proper order. The procedure is correct for magnets having circular steel boundaries, as in the ISABELLE design, ¹³ with of course the replacement of the beam pipe radius by the steel radius in the magnetic sum. Then, for a particle describing betatron oscillations about an orbit a mean distance x in the horizontal plane from the center of the beam pipe, in the presence of a ribbon-like stacked beam located in the median plane, the image contribution to the tune shift is

$$\delta v_y = -\delta v_x = \frac{r_p NR}{\gamma \pi v} \left(1 + \frac{\rho}{R}\right) F$$

where $r_{\rm p}$ is the classical radius of the proton, N is the total number of

protons in the beam and F is given by

$$F = \frac{b^2}{4a} \sum_{n=3}^{\infty} \frac{1}{n} x \begin{bmatrix} \left(\frac{x_s+a}{b^2}\right)^n - \left(\frac{x_s-a}{b^2}\right)^n \right)$$

b = radius of beam pipe

a = half width of stacked beam

 $\mathbf{x_g}$ = distance of center of stack from center of the beam pipe

Each term in the sum contains $2a/b^2$ as a factor, so F actually contains neither negative powers of a nor positive powers of b. The leading term varies as the inverse fourth power of b, rather than the $1/b^2$ dependence of the plane-parallel configuration. As a result, the tune shifts tend to be small. With a centered 10 ampere stack, the tune shift due to images at the center of the chamber is $6x10^{-4}$, and the difference in tune between the injected beam and a particle at the middle of the stack is $\sim 10^{-5}$. Even with the stack off-center, the tune shifts remain relatively small. For instance, if during the injection process, a 5 ampere stacked beam is located with one edge at the center of the beam pipe, the tune shift at that edge would be $3x10^{-4}$ and the injected beam would differ in tune by only $7x10^{-5}$ from the most distant particles in the stack.

As a second example, let us use the formula stated by Keil¹⁴ to estimate the degree to which resistive wall effects are of concern. In

the case of the transverse resistive wall instability, the tune spread required to provide Landau damping is

$$\delta v = \frac{2}{\pi v} \left(\frac{Z_0}{\sigma} \right)^{\frac{1}{2}} \left(\frac{Ie}{\gamma m_p c^2} \right) \frac{R^{5/2}}{b^3 (n-v)^{\frac{1}{2}}}$$

With $v \approx 35\frac{1}{4}$, $n-v \approx 0.75$ for the lowest unstable mode. If we take for the conductivity, σ , that of aluminum at 4.5° K, $\delta v \approx 2 \times 10^{-5}$. The momentum spread necessary for longitudinal stability can be estimated from

$$\left(\frac{\delta p}{p}\right)^2 > \left(\frac{Z_0 R}{\sigma}\right)^{\frac{1}{2}} \frac{e}{\gamma m_p c^2} \frac{I \nu^2}{b} .$$

This condition is most restrictive in the initial stages of formation of the beam stack when $(\delta p/p)/I^{\frac{1}{2}}$ is smallest. For a single injected pulse, the current is 0.07A; then the criterion above gives $(\delta p/p) > 8 \times 10^{-6}$ whereas the fully-debunched momentum spread of a single pulse would be 1.3 \times 10⁻⁵.

The discussion of the preceding two paragraphs is not meant to imply that we expect intensity dependent electromagnetic effects to be of little concern. Rather, the point is that by a suitable choice of wall geometry and material in the normal cells, this large portion of the storage rings will be relatively innocuous as a contributor to these phenomena.

F. Consequences of Low Periodicity

Traditionally, accelerator designers have favored lattices consisting of a reasonably large number of identical periods in order to reduce the density of resonances arising from systematic errors in magnet construction and from other sources associated with the periodicity of the magnet ring. Thus, for example, there are six superperiods in the Fermilab main accelerator and twelve in the Brookhaven AGS. Single period designs, such as the Cornell 12 GeV electron synchrotron, have been the exception rather than the rule.

Present storage ring designs tend to have lower rotational symmetry than the synchrotrons due to the introduction of the various experimental insertions. At the same time, these rings contain features, such as beams containing a relatively broad momentum spread and regions where the amplitude functions become very large, which can make periodicity-associated effects of more concern than in the synchrotrons. However, in contrast to the accelerators, a high periodicity conflicts directly with the intended use of the storage rings and so the consequences of a low symmetry structure must be examined.

In a ring containing N superperiods, one-dimensional structure resonances may appear at intervals in tune of N/k, where k = 1,2,3, ... etc. is the order of the resonance. Including both transverse degree of freedom, the same is true for the spacing of sum resonances ($i\nu_H + j\nu_V = k$) along the main diagonal of the tune diagram where $\nu_H = \nu_V$; off of the main diagonal, the spacing diminishes due to the fanning out of resonance lines of given order from their common intersection point on the diagonal. For our lattice, N = 1; therefore potential structure resonance lines coincide with imperfection resonance lines.

There are a number of measures that may be taken to reduce the effects of systematic errors. Considering that there are 784 bending magnets in the ring, these dipoles constitute the most likely source of odd-order resonance driving terms. During the development of magnets, as an appreciation is gained of the systematic higher order multipoles in their fields, some redistribution of dipoles in the rings can be made to reduce the strength of certain resonances in the working region of the tune diagram. Though admittedly of limited value, this may still be a useful exercise. A potentially more effective step is to limit the range of tunes explored by the beam through the reduction of chromaticity. This implies a reliance on feedback systems to provide the primary stabilization against coherent instabilities rather than the Landau damping consequent to non-zero chromaticity. Finally, we note the substantial space allowance in the lattice for correction and compensation magnets. A major motivation for the reservation of a 3 m drift space in the normal cell has been to permit the addition of a suitably diverse set of multipole elements.

A quantitative examination of many of the low periodicity effects must be deferred until a later phase of the study. One of these effects, however, is of such magnitude and so immediately predictable that it requires attention in this first pass through the design; we refer to the half-integral stop bands arising from chromatic aberration in the quadrupoles.

The standard matching procedure for a ring with a complex lattice having a variety of insertions leads to a system free of stopband influences for one given momentum. In a conventional synchrotron, the off-momentum mismatch is relatively unimportant; in a storage ring, with

its greater demands on momentum aperture and more exotic insertions, chromatic aberration in the quadrupoles becomes much more of a "first order" problem. 15

In addition the chromaticity of the lattice, having the same origin, must be controlled to adjust properly the working line in the tune diagram. For both functions, sextupole fields must (in effect) be added to quadrupoles to modify their chromatic aberration by virtue of the momentum dispersion of the orbit. Clearly, the sextupoles should be arranged in such a way that third integral resonances are not excited.

An obvious way of accomplishing this is to compensate the chromatic aberration of each quadrupole by adding to it a sextupole field given by

$$B'' = B'/n$$
.

However, a major source of the aberration effects is in the insertions where it is desirable to have η = 0, thereby precluding this scheme of direct compensation.

That the insertions, and particularly the high luminosity insertions will contribute significantly in this regard may be inferred as follows. The increment to the chromaticity ξ linear in $\delta p/p$ from an insertion may be written

$$\Delta \xi \equiv \delta v / (\delta p/p) = -\frac{1}{4\pi} \int \beta(z) K(z) dz \quad ; \quad K = \frac{B'}{B\rho}$$
$$= -\frac{1}{4\pi} \int (\alpha' + \gamma) dz$$

where α , β , and γ are the usual Courant-Snyder parameters. Since α is required to be the same at the ends of the insertion, the first term in

the integral vanishes and

$$\Delta \xi = -\frac{1}{4\pi} \int \gamma dz$$

So, the high luminosity insertions wherein γ becomes large have disproportionate leverage on the chromaticity, and by extension, on other chromatic aberration effects, compared to the fraction of the periphery of the ring occupied by these insertions, yet it is precisely here that it is most inconvenient to accommodate compensating sextupoles.

On the other hand, the normal cells of the semi-circular arcs present an attractive location for sextupoles, where the dispersion function is inherently non-zero. The $\pi/2$ phase advance per normal cell provides a natural means for chromatic aberration compensation without introduction of third-integral resonance driving terms. For, note that a group of four sextupoles of the same strength located at corresponding positions in successive cells contributes to the chromaticity without affecting the off-momentum stopbands or exciting third-integral resonances. A number of such groups, located near both the F and D quadrupoles, can adjust the chromaticity in both planes of motion. Similarly, groups of four sextupoles alternating in sign will influence the off-momentum stopbands without affecting the chromaticity or yielding third-integral driving terms.

We have applied the above prescription to our lattice. In Figure 11, we show the tunes in the horizontal and vertical planes without the introduction of sextupoles. As anticipated, substantial stopbands appear at the neighboring half-integral tune values, and the tune spread across the 0.3% in momentum width stack is slightly in excess of 0.2. If we place 80 sextupoles at the horizontally focusing quadrupoles with $B^{"}\ell = 645 \text{ kG/m}$, and 80 sextupoles at vertically focusing quadrupoles with $B^{"}\ell = 1290 \text{ kG/m}$

in the normal cells of the north and south arcs, we obtain the tune versus momentum plots shown in Figure 12, wherein the tune spread has been reduced by somewhat more than a factor of 100. The graphs suggest that the chromaticity can be controlled adequately by this means.

The (by now) remote half integral stopbands demonstrate their presence by a momentum dependent "beat factor" in the amplitude function, which can lead to a reduction in luminosity in one or more of the crossing regions in comparison to that expected from the perfectly matched insertions. Actually, all that need be achieved is that the phase of the beat factor need be such that the values of the amplitude function at the crossing points not be significantly increased. Elsewhere, the amplitude functions must only remain within reason. We have found that the global compensation associated with sextupoles alternating in sign mentioned above may not be necessary; rather, the phase adjusting insertions can be set to compensate adequately for the beat factor. That this is so is in part a characteristic of our particular lattice. Since the high luminosity insertions are the major contributors to the effect and they are located close to each other, a suitable tune of the phase adjusting insertion between these can significantly reduce the amplitude of the wave in $\delta\beta/\beta$ throughout most of the ring. Figure 13 illustrates two settings of the phase adjusting insertions, one of which yields a reasonably insensitive dependence of the amplitude function on momentum at the intersection points. Only one of the high luminosity regions is represented in the Figure; the behavior of the amplitude function at the other is similar.

Our conclusion from the discussion of this section is that the chromatic aberration effects of the one-fold periodicity lattice can certainly be accommodated. With reasonable space allowed for correction

magnets, other consequences of the low rotational symmetry are not likely to become performance limitations. We cannot emphasize the point of the preceding sentence too strongly. A versatile and easily manipulated set of correction magnets is an essential system in the storage rings that we outline here. Further study will aid in defining the scope of this system. However, we doubt that the correction requirements can be fully analyzed without operating experience, and we feel that an early reduction in the space allocated for this purpose would prove to be a very poor economy indeed.

G. <u>Injection and Stacking</u>

1. Geometry of Injection Beam Transport Lines*

Fast single-turn extraction from the main ring will be accomplished at straight sections B and C in a fashion identical to that now used at straight section A. As at straight section A, the extracted beam at B and C will be directed at an initial angle of 1.260 with respect to the orbit in the straight sections. From BO and CO station marks, we project each beam line 300 feet to allow space for focusing and matching elements and then bend at a 2700 foot radius away from the main ring through an angle of 5.220. At the end of the 300 foot straight portion, the separation between the extracted beam and the main ring is about 12 feet so a separate tunnel can be started. The succeeding bend is to minimize the portion of the main ring tunnel that must be uncovered for the new construction. The bend radius of 2700 feet corresponds to a 90% packing of dipoles and so implies a quadrupole spacing about a factor of two greater than that in the normal cell of the main accelerator. The choice of 5,220 bend angle is arbitrary but reasonable and convenient in that it brings the beam from BO to a direction perpendicular to the east site boundary, and the beam from CO to an angle of -600 with respect to that boundary. We refer to the points we arrived at by this geometrical construction as the "extracted beam points"; they define the starting positions and directions of the injection transports to the storage rings.

^{*} English units are used in this subsection to facilitate reference to existing site maps and drawings.

As described in Section C, the injection point in the storage ring is at the downstream end of a half cell containing no bending magnets. The injection aim point is taken to be 197 feet (one normal cell) in the upstream direction on a line tangent to the orbit at the injection point. The basis for this selection of the aim point is that the injection will be through a series of Lambertson septum magnets which deflect the beam downward into the ring. These septum magnets require a space of about one-half normal cell and another half-cell is needed for optics matching elements.

The extracted beam points and injection aim points must be connected by beam transport lines, made up of straight sections and curved portions whose radius of curvature should not be smaller than 2700 feet in accordance with our design procedure. For the particular locations of the injection aim points that we have selected, the connecting beam transport lines are as follows: for the transport line to Ring I (clockwise) a straight section of length 220 feet connects the extracted beam point at B to a 74.4° bend to the north injection aim point, and for Ring II (counterclockwise) a straight section of length 477 feet connects the extracted beam point at C to a 14.4° bend to the south injection point. This transport system would be composed of conventional magnets since they need be powered only during storage ring filling operations.

Injection and Stacking in the Storage Rings

Momentum stacking has proved to be very successful at the ISR, and we follow the same procedure for POPAE.

Prior to the arrival of each beam burst from the main accelerator, the two pulsed kicker dipoles mentioned in Section C perturb the injection orbit outward to the outside of the injection septum, so that the beam

arriving from the main ring finds itself on the (perturbed) closed orbit appropriate to its momentum. The duration of the beam burst is 21 µsec; the kickers then have 7 µsec in which to turn off before the next passage of the injected beam which will be along the unperturbed closed orbit on the inside of the injection septum. After the injected beam is decelerated to the stack, the kickers are again turned on and the injection orbit moved to the outside of the septum awaiting the arrival of the next beam burst from the main ring. The turn-on of the kickers could be relatively slow.

Both the turn-on and the turn-off of the two kickers must be identical but with the downstream kicker delayed by the beam transit time of 1.2 µsec between the two kickers. Inequality of the two kickers or error in the delay times tends to leave a residual betatron oscillation in the stacked beam, thereby diluting its betatron phase space density. However, the required precision is not difficult to attain. The injection scheme proposed here employs full-aperture kickers but avoids the need for the rather complicated moving kicker-shield used for the ISR.

A 10 ampere beam in one of the proton storage rings corresponds to 1.8×10^{15} protons which requires 180 pulses from the injector each containing 10^{13} protons, if there is no loss during transfer. Assuming that during stacking the momentum phase-space density is diluted to 75%, the momentum width of the stack would be 180/0.75 = 240 times the debunched momentum width of a single pulse. A longitudinal emittance per rf bunch of $\varepsilon_{\rm S} = 0.1$ eV-sec translates into a fractional momentum spread at 400 GeV of

$$\frac{\delta p}{p} = \frac{hc}{2\pi RE} \, \varepsilon_{S} \, = \, 1.3 \, \times \, 10^{-5} \qquad \begin{array}{c} h \, = \, harmonic \, number \\ 2\pi R \, = \, ring \, circumference \end{array}$$

when debunched. The momentum width of the stack would then be 0.3%.

At the injection septum, the momentum dispersion function is ~4.5 m leading to a contribution to the physical width of the stack from momentum of 14 mm. The horizontal amplitude function at the position is ~100 m, so for our emittance of $\pi/40$ mm-mrad at 400 GeV, the beam width from betatron oscillations is 3 mm. The physical width of the full stack is then about 17 mm.

We take the distance between the "edges" of the injected and stacked beams to be 10 mm. The distance from the center of the injected beam to the center of the nearest pulse in the stack is then 13 mm, or 0.3% in momentum. The initial pulse will be decelerated by 0.6% x 400 or 2.4 GeV to begin formation of the stack. Subsequent pulses will be decelerated through the same interval to stack on the "top." "Top" and "bottom" here refer respectively to momentum edges of the stack farthest and nearest to the injection momentum.

To estimate the stacking efficiency, defined as the ratio of the phase-space density of the stacked beam to that of the injected beam, we may use the phenomenological formula 16

efficiency =
$$\left[1 + \frac{2 \sin \phi_s}{3\alpha(\phi_s) / n} \right]^{-1}$$

where ϕ_S is the synchronous phase of deceleration through the stack, n is the total number of pulses stacked, and $\alpha(\phi_S)$ is the ratio of the moving bucket area at ϕ_S to the stationary bucket area for the same voltage. The smaller ϕ_S , the higher the efficiency. On the other hand, smaller ϕ_S leads

to lower rf voltage and longer deceleration time, once one adds the requirement that the bucket be fit tightly around the beam bunch. $\bar{}$ addition to stacking efficiency the longitudinal beam stability condition requires low shunt impedance of the rf cavity, hence also favors low ϕ_s .

Therefore, a compromise must be made between the desires of shorter deceleration time on the one hand and higher stacking efficiency and lower cavity voltage on the other. For this design, we have selected $\phi_{\rm S}=50^{\rm O}$ as a reasonable value. Then for the bucket area of 0.1 eV·sec, the deceleration rate is 0.24 GeV/sec, the cavity voltage, V, is 8.9 kV, and the stacking efficiency is 75% as assumed earlier. The time required for stacking each injected pulse will be 10 seconds.

Prior to extraction from the main accelerator, the bunches should be tailored to the appropriate size and shape for the storage ring. The same ϕ_s in the main ring will insure that the bucket shape will be identical in the two rings provided we match the bucket areas. This requires that $\frac{V}{h} \left(\frac{1}{\gamma_t^2} - \frac{1}{\gamma^2}\right)^{-1} (\gamma_t = \text{transition energy in the units of mc}^2)$ be

the same for both rings. This condition gives a main ring cavity voltage of 14 kV and, together with ϕ_s = 50°, a deceleration rate of 0.54 GeV/sec.

We could consider tailoring the beam bunches to the appropriate size and shape in the storage ring after transfer and concurrent with deceleration but before arrival at the "bottom" of the stack. But it is inevitable that some beam will be lost during the size-and-shape tailoring. In the main ring when the tailoring is done on the controlled "flat-top" and not "on-the-fly"

the beam loss may well be less. In any case beam loss is less harmful in the main ring than in the storage rings where experiments are performed internally in the rings, hence demand a high degree of radiation cleanliness. It is also possible to stack on the "bottom." In this manner, one may be able to reduce slightly the stacking time of 10 seconds, but with additional demands on the programming of the frequency and voltage of the storage ring rf. In the scheme described, the cavity voltage is fixed at 8.9 kV during stacking, and the frequency modulation is identical for every pulse from 53,104,924 Hz at injection to 53,105,329 Hz at stacking, with a required precision of ± 3 Hz.

Although the frequencies of the accelerating systems of the main ring and the storage ring can be locked before transfer, it is difficult to insure proper phasing of the beam bunches after injection because of the large distance between the two rings. The injected beam itself, however, can be used to establish the phasing on each pulse. During the first passage of the injected beam at the rf station, the cavity voltage is off, and by sensing the bunch timing, the cavity voltage is turned on at the proper phase in the 7 µsec time interval between the end of the injected pulse and the beginning of the second passage of beam through the rf cavity. Since the rf system must already be able to suppress empty buckets in order to avoid unnecessary dilution of the stack, this added bit of gymnastics introduces no additional demand.

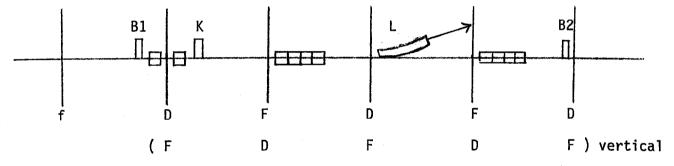
H. Beam Extraction

There are three circumstances under which the beam will leave one of the storage rings, which can be characterized as (1) uncontrolled and unplanned, (2) controlled and unplanned, and (3) controlled and planned. By the first we mean the disaster in which the beam somehow encounters the wall - with over 100 MJ of stored energy in a 400 GeV 10 ampere beam, protective devices must be installed with sufficient redundancy to insure that this is a very rare event indeed. In the first section of this chapter, we remarked that the kinetic energy of the beam may conceivably represent a potential limit to the performance of the storage rings. It is to the degree that one is unable to prevent unintentional and uncontrolled beam extraction that the beam energy is such a limiting factor.

In the second category, we include those circumstances in which a sudden malfunction of a system or a growing disturbance of the beam is detected and the protective devices are activated to extract the protons into a beam transport culminating in a dump. In this case, extraction will need to be fast and comparable with the period of a single turn, though we assume that a period of time corresponding to some tens of turns will be available for beam manipulation prior to the onset of extraction. Excluding the beam dump itself, the total energy of the beam is not a limitation. Rather, the finite time (of much less than the period of revolution) during which the beam is swept across an extraction septum implies a possible limit on linear energy density rather than on total stored energy.

The third category is - hopefully - the normal mode of beam extraction, accomplished frequently during studies of machine behavior or at larger time intervals to terminate physics runs of a number of hours duration. There is no need for urgency in this circumstance. In principle, a slow resonant mode of extraction could be employed were it to prove advantageous. For the present, we will assume that a single turn fast extraction system will be used for both of the "controlled" cases.

The dispersion transition sections described in Section C provide space for the extraction equipment, as sketched below. The beam is bumped downward



into the groove of a Lambertson septum L by bump magnets B1 and B2, then kicked across the septum by a full aperture kicker K. The Lambertson then deflects the beam in the horizontal plane. If the Lambertson magnet is 14 m in length at a field of 10 kG and is followed by a 14 m drift space, the horizontal deflection of the beam at the position of the next normal cell quadrupole will be 22 cm, which should be ample clearance.

In order to bump the beam 30 mm from the aperture center line, B1 and B2 must yield angular deflections of 0.36 mrad and 0.30 mrad respectively. These are relatively small magnets: at 4 kG, B1 is 1.2 m in length and B2 1.0 m.

At the upstream end of the Lambertson, the beam is almost round, for β is a maximum in the vertical plane, ~100 m, and the momentum dispersion function is only 0.8 m. For a stack of width 0.3% in momentum,

and using the emittance of $\pi/40$ mm mrad at 400 GeV, the beam is 3.2 mm high and 3.7 mm wide. If we take the thickness of the septum to be 1 mm, then the kicker must yield an 8 mm deflection at the Lambertson. Since the kicker is located nearly $\pi/2$ in phase upstream at a point of maximum β , it must produce an angular deflection of 0.08 mrad.

That the kicker have a fast rise time is of prime importance in reducing extraction losses on the septum. The present fast extraction kicker in the main ring, which is 6 m in length and produces an angular deflection slightly larger than required here, has a rise time of 1/3 µsec. Shorter rise times would have been possible at greater expense, but were unnecessary in that application. We will take 100 nsec as the rise time; even shorter rise times may be contemplated though associated with rapidly increasing costs and, in all likelihood, operational problems. With 100 nsec within which the beam is deflected 8 mm, the septum will in effect intercept the entire 10 ampere current for 12 nsec, corresponding to an incident energy of 5×10^4 joules. This amount of energy deposition is, we feel, near a tolerable level, though further study is clearly needed. It should be noted that, in addition to further reduction in rise time, it is also possible to install two such extraction systems in each storage ring - a step that may be advisable for reasons of reliability in any case.

The design of the beam dump is apt to be a non-trivial problem - we have not as yet devoted any time to it.

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Figures and Tables

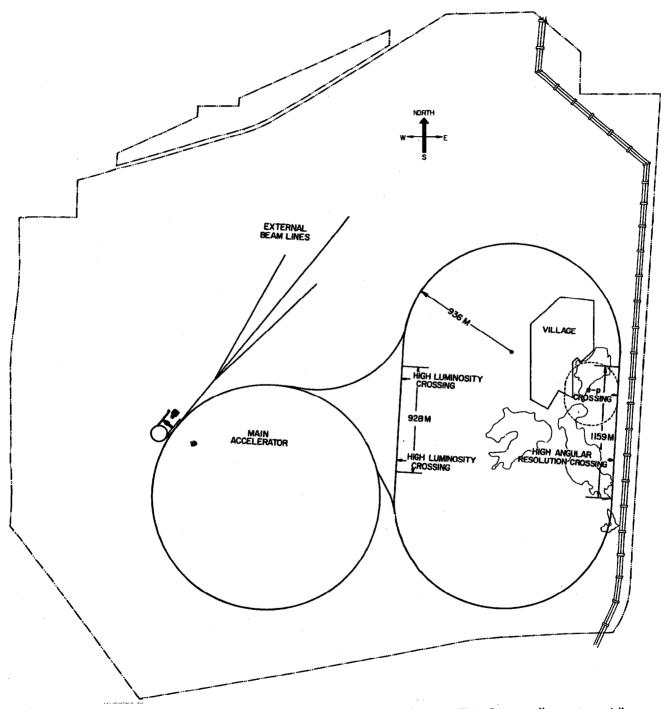


Fig. 1. Layout of POPAE on the Fermilab site. The large "racetrack" represents an enclosure containing the two proton storage rings. Of the two alternatives considered for the electron ring, one - the 20 GeV case - would share the same enclosure as the proton rings. The second possibility - a 10 GeV electron ring - is shown as the small dashed oval.

East Straight Section

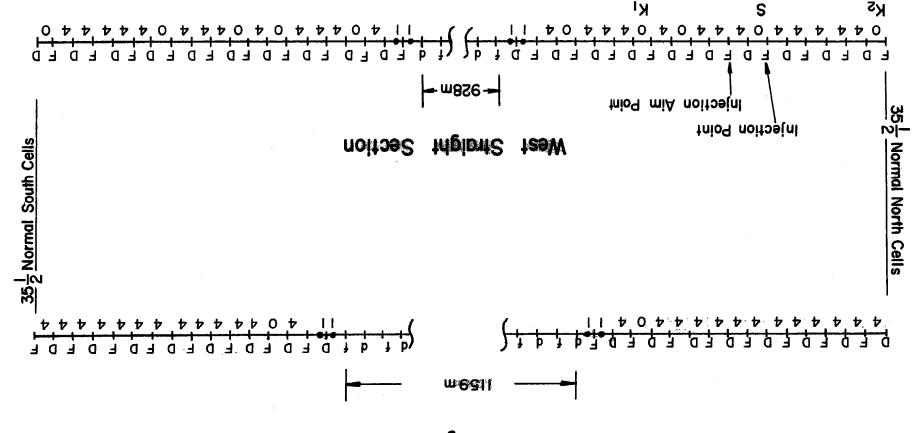
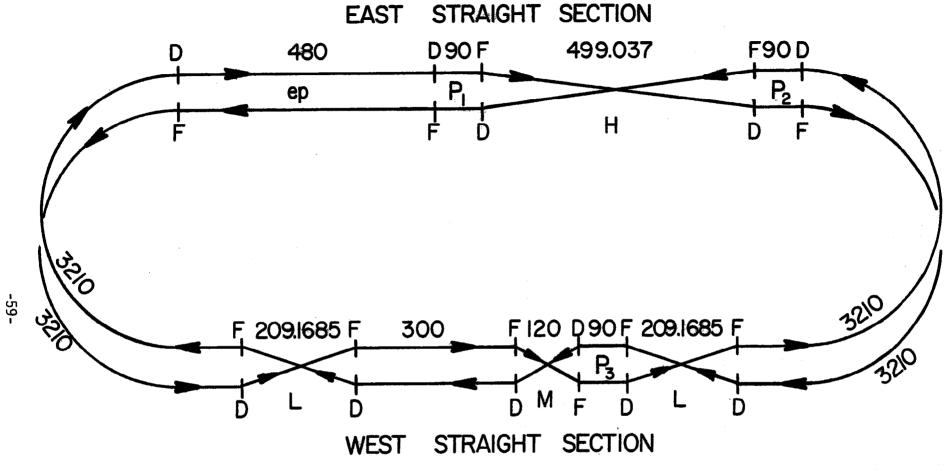
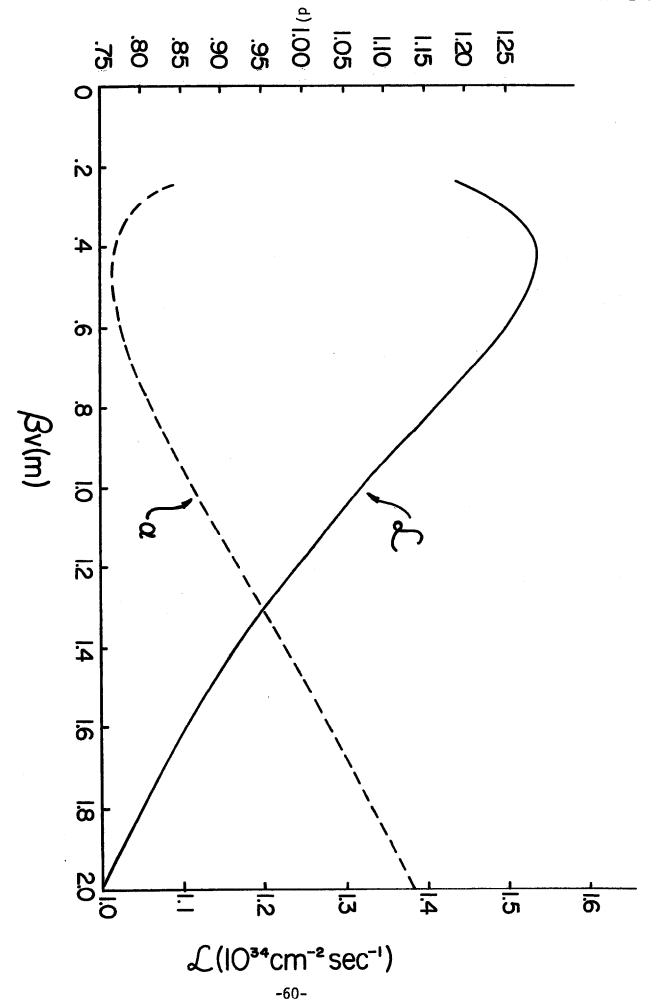


Fig. 2. Submatic of lattice for Beam 1 (clockwise). Lattice for Beam 2 is obtained by interchange of F, D designations, and by north-south reflection of the injection sequence. Quadrupole focusing character is referred to horizontal plane. Numerals below half-cell intervals in ndicate number of dipoles in half-cell.



Total curved - 6420 East S - 1159.037 West S - 928.337 8507.374 = central orbit Injection orbit = 8507.422 = $\frac{1507}{1113}$ x 6283.185307

Fig. 3. Composition of long stragght sections. Insertions are: L - high luminosity, H - high angular resolution, P - phase adjusting, M - non-colliding crossing. All distances are in meters.



plane, α , versus β_V^\star with the condition imposed that the luminosity per unit length diminish by a factor of 10^4 at a distance of 0.5 m from the

Luminosity, 🕹 , and crossing angle in vertical

center of the crossing.

Fig. 5. Relative luminosity per unit length versus distance z from center of crossing for $\beta \overset{\star}{\mu} = \beta \overset{\star}{\nu} = 1$ m and $\alpha = 1$ mrad. The straight line shows as a comparison the luminosity distribution corresponding to a uniformly populated beam of square cross section.

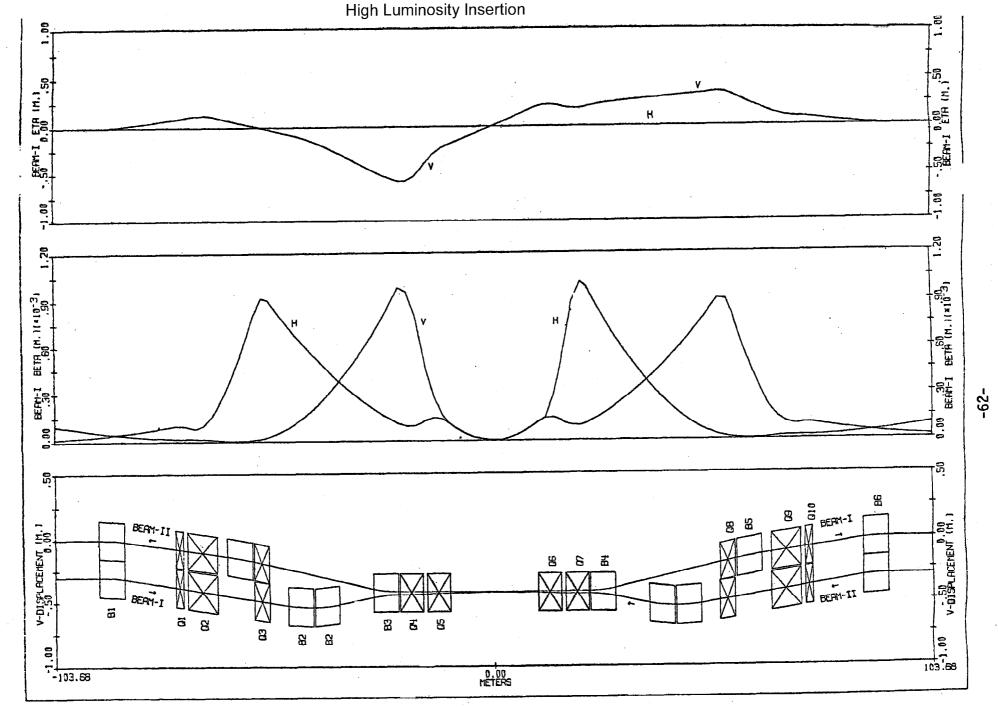


Fig. 6. Lattice elements and orbit parameters for high luminosity insertion. $\beta_H^* = \beta_V^* = 1$ meter and $\alpha = 1$ mrad.

Fig. 7. Lattice elements and orbit parameters for high angular resolution insertion. $\beta_H^\star=\beta_V^\star=500$ m and α = 10 mrad.

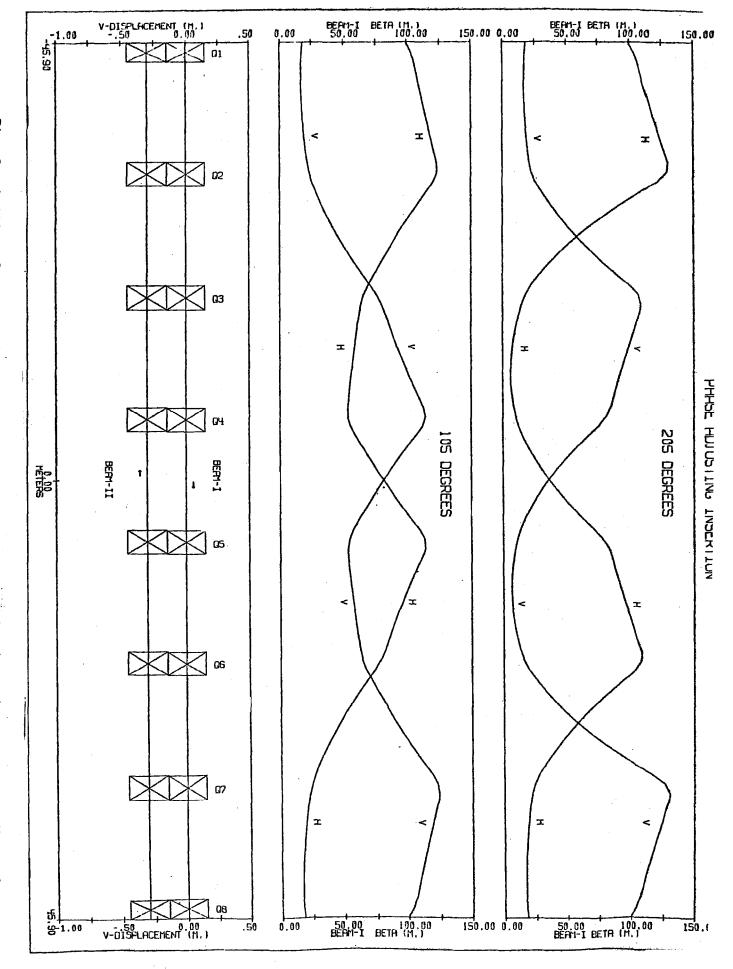
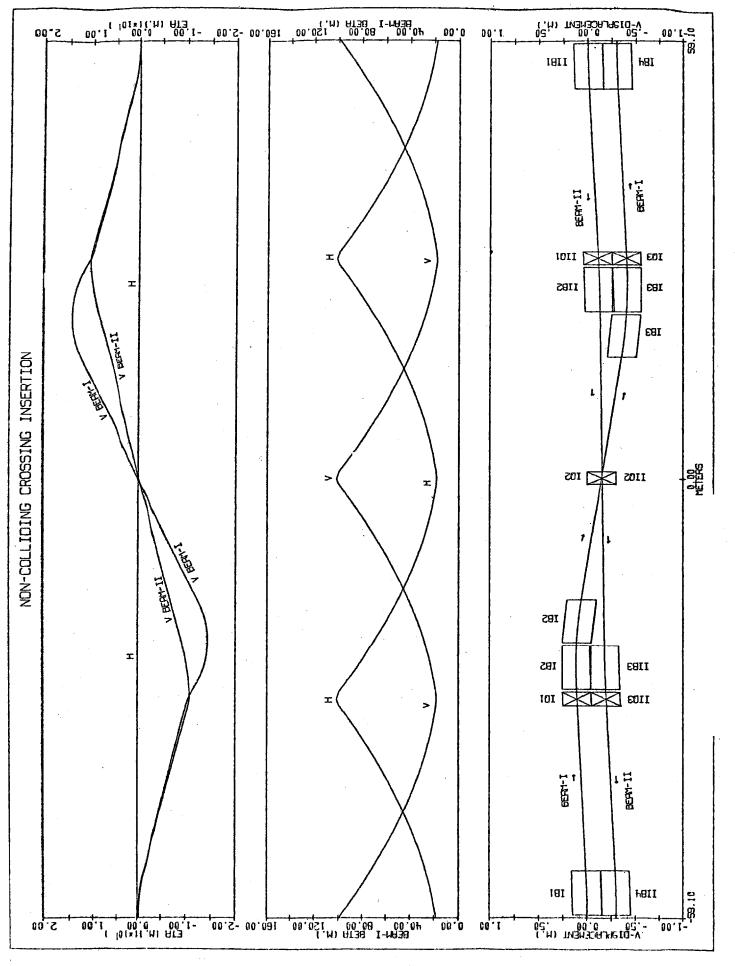


Fig. φ. Lattice elements and orbit parameters for phase adjusting insertion. Momentum dispersion is zero throughout. Amplitude functions are shown for phase advances through the insertion of 1050 and 2050



Lattice elements and orbit parameters for the non-colliding crossing. Trimming elements to maintain separation of beams in horizontal plane are not shown. ი ი Fig.

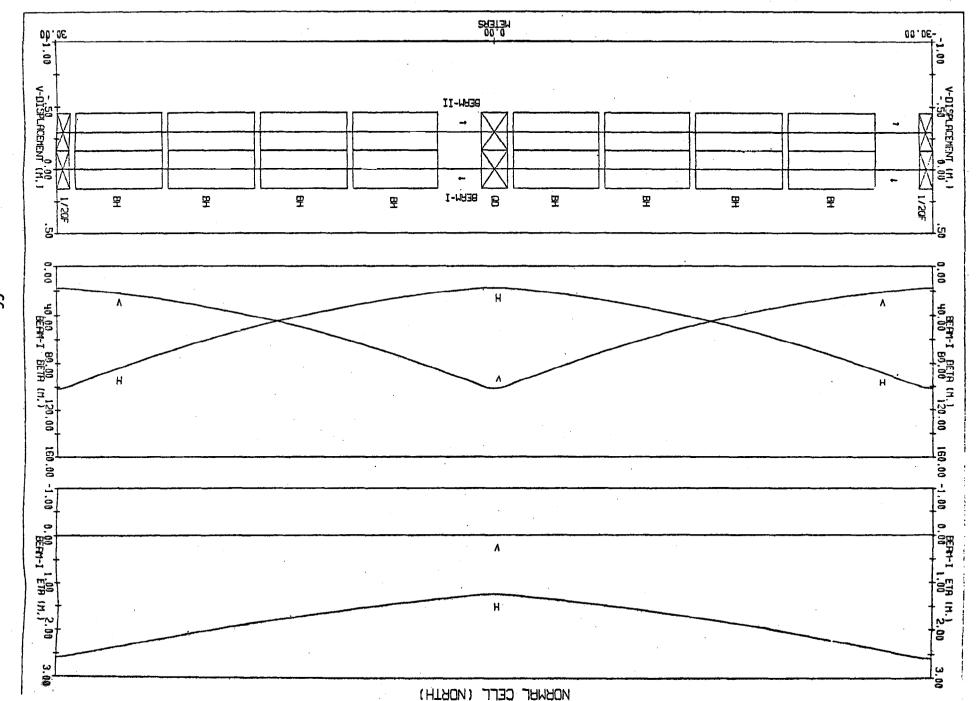


Fig. 10. Lattice elements and orbit parameters for a normal cell in north arc. A normal cell of the south arc differs only in that the 3 m drift appears at the other end of each half-cell

Fig. 11. Vertical (v_y) and horizontal (v_y) tunes versus momentum for storage ring lattice before introduction of Sextupoles. Stopbands are displaced vertically from one apather for clarity

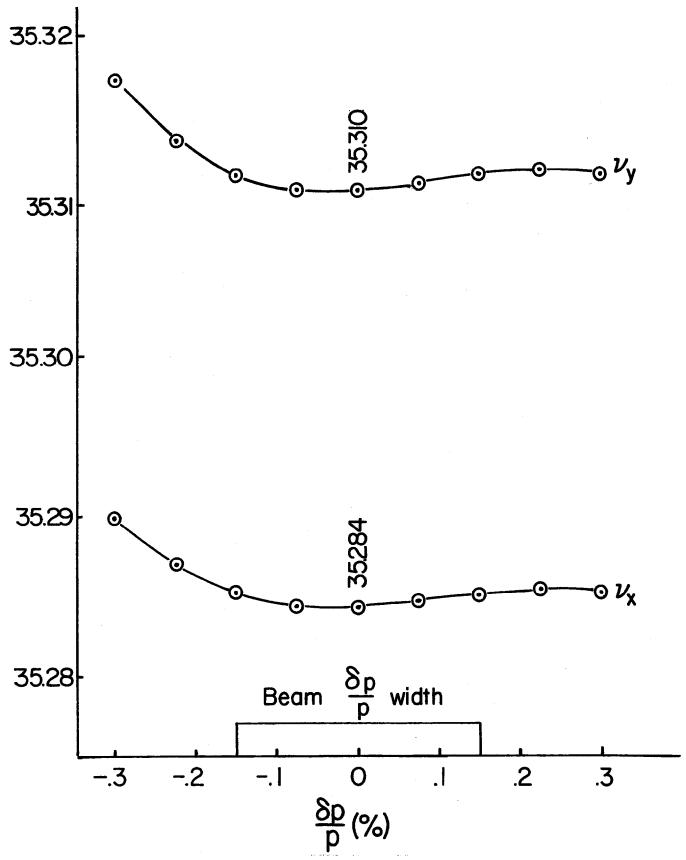
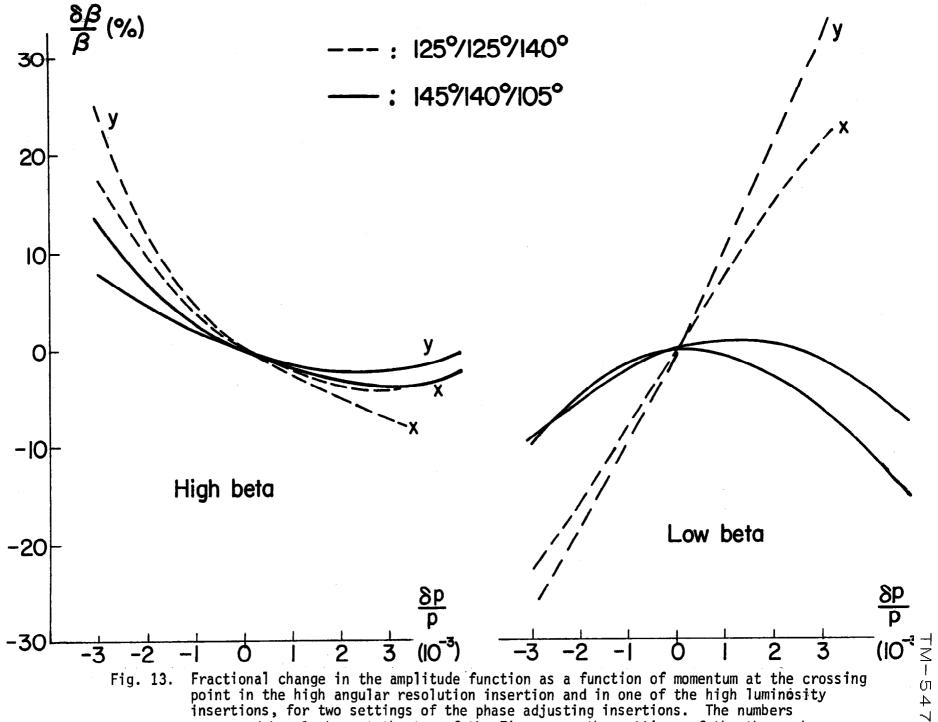


Fig. 12. Vertical and horizontal tunes versus momentum for storage ring lattice after introduction of 160 chromaticity compensating sextupoles in 40 normal cells in each of the north and south arcs.





point in the high angular resolution insertion and in one of the high luminosity insertions, for two settings of the phase adjusting insertions. The numbers separated by slashes at the top of the Figure are the settings of the three phase

APPENDIX I

TABLE 1
HIGH LUMINOSITY INSERTION

Element	<u>Polarity</u>	Length (m) <u>(Drift)</u> (10.32)	Field (kG) or Field Gradient (kG/m)
В1	Down	5.9	12.561
51 .	DOWN	(11.98)	12.301
Q1	F	1.8	357.17
ν-	•	(1.0)	007.127
Q2	D	7.0	-328.68
	_	(8.6)	525055
Q3	F	3.5	291.14
•		(4.4)	
B2	Up	5.9	-14.318
	•	(0.4)	
B2	Up	5.9	-14.318
	•	(8.18425)	
B3 (Common)	Down	5.9	17.024
•		(0.4)	
Q4 (Common)	D	5.5	-328.48
		(1.0)	
Q5 (Common)	F	5.5	355.27
		(10.5)	
Crossing Point	$(\beta_{U}=\beta_{V}=1)$.0 m, $\eta_{H} = \eta_{V} = 0$)	
	11 V	(10.5)	
Q6 (Common)	D	5.5	-355.27
		(1.0)	
Q7 (Common)	F	5.5	328.48
		(0.4)	
B4 (Common)	Up	5.9	-17.024
	·	(24.78425)	
Q8	D	3.5	-291.14
-		(0.4)	
B 5	Down	5.9	6.479
•		(2.3)	
		• •	

Table 1 (cont'd) High Luminosity Insertion

<u>Element</u>	Polarity	Length (m) (Drift)	Field (kG) or Field Gradient (kG/m)
Q9	F	7.0	328.68
	•	(1.0)	
Q10	D	1.8	-357.17
		(11.98)	
В6	Down	5.9	11.256
		(10.32)	

TABLE 2
HIGH ANGULAR RESOLUTION INSERTION

Element	Polarity	Length (m) (Drift)	Field (kG) or Field Gradient (kG/m)
		(4.2)	
B1	Up	5.9	-12.836
		(0.4)	
B1	Uр	5.9	-12.836
		(0.4)	
B1	Up	5.9	-12.836
		(5.5)	
Q1	F	2.5	305.92
		(6.2)	
Q2	D	5.0	-335.65
		(2.1)	
Q3	F	5.0	204.48
		(1.0)	
Q4	F	3.0	205.07
•		(53.4364)	
B2	Down	5.9	16.909
		(0.4)	
В2	Down	5.9	16.909
		(0.4)	
B2	Down	5.9	16.909
		(0.4)	
B2	Down	5.9	16.909
	•	(0.4)	
В2	Down	5.9	16.909
		(0.4)	
В2	Down	5.9	16.909
J-		(0.4)	

Table 2 (cont'd) High Angular Resolution Insertion

Element	<u>Polarit</u>	Length (m) y (Drift)	Field (kG) or Field Gradient (kG/m)
Q5	D	1.0	-67.63
•		(36.0102)	
Q6	F	3.0	226.92
•		(2.3719)	
Q7	D	2.0	-311.71
		(6.7)	
В3	Uр	5.9	-17.203
		(0.4)	
В3	Uр	5.9	-17.203
		(0.4)	
В3	Up	5.9	-17.203
		(34.8)	
Crossing	Point ($\beta_{H} = \beta_{V} = 500 \text{ m}, \eta_{H}$	$= \eta_V^{\prime} = 0$
		(28.5)	•
В4	Up	5.9	-16.685
		(0.4)	
В4	Up	5.9	-16.685
		(0.4)	
B4	Up	5.9	-16.685
		(0.4)	
В4	Up	5.9	-16.685
		(0.4)	
В4	Uр	5.9	-16.685
		(0.4)	
Q8	F	2.0	311.71
		(2.3719)	
Q9	D	3.0	-226.92
		(0.4)	,

Table 2 (cont'd) High Angular Resolution Insertion

Element	<u>Polarity</u>	Length (m) _(Drift)	Field (kG) or Field Gradient (kG/m)
B5	Down	5.9	16.861
		(0.4)	
B5	Down	5.9	16.861
		(0.4)	
B5	Down	5.9	16.861
		(0.4)	
B5	Down	5.9	16.861
		(0.4)	
B5	Down	5.9	16.861
		(4.5102)	
Q10	F	1.0	67.63
		(69.2364)	
Detector	$(\beta_{\rm H} = 29.$	5 m, $\beta_V = 19.4$ m	, $\eta_H = \eta_V = 0$)
		(22.0)	
Q11	D	3.0	-205.07
		(1.0)	
Q12	D	5.0	-204.48
		(2.1)	
Q13	F	5.0	335.65
		(6.2)	
Q14	D	2.5	-305.92
		(9.026)	
В6	Uр	5 .9	-12.197
		(13.274)	

TABLE 3

PHASE ADJUSTING INSERTION

<u>Element</u>	<u>Polarity</u>	Length (m) (Drift)	<u>Field Gradient</u>
Q1	F	2.0	G1
		(10.4)	
Q2	F&D	2.5	G2
		(10.4)	
Q3	D	2.5	G3
		(10.4)	
Q4	D	2.5	G4
		(10.4)	
Q 5	F	2.5	-G4
		(10.4)	
Q6	F	2.5	-G3
		(10.4)	
Q7	D&F	2.5	-G2
		(10.4)	
Q8	D	2.0	-G1

TABLE 4
PHASE ADJUSTING INSERTION

$_{(\text{degree})}^{\psi_{\text{H}}=\psi_{\text{V}}}$	G1 <u>(kG/m)</u>	G2 <u>(kG/m)</u>	G3 <u>(kG/m)</u>	G4 <u>(kG/m)</u>
105	111.20	163.15	-110.00	-223.91
110	239.71	52.67	-103.01	1
115	274.45	17.92	-100.26	
120	297.12	- 3.84	-100.24	
125	313.29	-17.14	-102.81	
130	325.11	-23.78	-107.78	
135	333.59	-24.77	-114.93	
140	339.28	-20.70	-123.96	
145	342.45	-11.97	-134.59	
150	343.15	1.16	-146.52	띡
155	341.29	18.52	-159.49	VALUE
160	336.63	40.01	-173.27	
165	328.77	65.52	-187.63	FIXED
170	317.14	94.88	-202.40	
175	300.99	127.76	-217.41	
180	279.49	163.51	-232.51	
185	251.94	201.01	-247.56	
190	218.17	238.64	-262.44	
195	179.01	274.52	-277.03	
200	136.40	307.06	-291.25	
205	92.69	335.47	-305.02	-223.91

TABLE 5
NON-COLLIDING CROSSING INSERTION

BEAM I

E	lement	<u>Polarity</u>	Length (m) (Drift)	Field (kG) or Field Gradient (kG/m)
			(0.4)	
	IB1	Uр	5.9	-9.033
			(21.9)	
	IQ1	F	1.8	357.17
			(0.4)	
	IB2	Down	5.9	18.663
			(0.4)	
	IB2	Down	5.9 (15. 6)	18.663
IQ2	(Common)	D	1.8	-357.17
			(15.6)	
	IB3	Up	5.9	-18.663
			(0.4)	
	IB3	Up	5.9	-18.663
			(0.4)	
	IQ3	F	1.8	357.17
			(21.9)	
	IB4	Down	5.9	9.033
			(0.4)	

Table 5 (cont'd) Non-Colliding Crossing Insertion

BEAM II

Element	Polarity	Length (m) (Drift)	Field (kG) or Field Gradient (kG/m)
		(0.4)	
IIB1	Down	5.9	9,282
		(21.9)	
IIQ1	D	1.8	-357.17
		(0.4)	
IIB2	Uр	5.9	-6.892
		(21.9)	
IIQ2 (Common)	F	1.8	357.17
		(21.9)	
IIB3	Down	5.9	6.892
		(0.4)	
11Q3	D	1.8	-357.17
		(21.9)	
IIB4	Up	5.9	-9.282
		(0.4)	

TABLE 6

NORMAL CELL

<u>Element</u>	Length (m) <u>(Drift)</u>	Field (kG) or Field Gradient (kG/m)
	(3.0)	
В	5.9	18.166
	(0.4)	
В	5.9	18.166
	(0.4)	
В	5.9	18.166
	(0.4)	
В	5.9	18.166
	(0.4)	,
D	1.8	-357.535
	(3.0)	
В	5.9	18.166
	(0.4)	
B.	5.9	18.166
	(0.4)	
В	5.9	18.166
	(0.4)	
В	5.9	18.166
	(0.4)	
F	1.8	357.535

APPENDIX II

PROGRAM LISTING OF PROTON STORAGE RING PARAMETERS

The following pages constitute the output from the program SYNCH¹ for one of the proton storage rings. In particular, it follows "Beam 1," starting from the north end of the west long straight section, heading north in the upper ring. Lattice elements are designated in accord with the nomenclature below.

	Regular	Elements		
F	1.8 m	357.535 kG/m).	Ounda
D	1.8 m	-357.535 kG/m	}	Quads
В	5.9 m	18.16634 kG		Dipole
G	0.4 m)	
0	2.6 m		{	Drift
R	21.9 m		{	DITTE
S	25.6 m		5	
С	GBGBGBGBG			

[&]quot;SYNCH, A Computer Program for Synchrotron Design and Orbit Analysis," A. A. Garren and A. S. Kenney, notes dated February, 1974. An earlier yersion of this code is described in UCID 10153 by A. A. Garren and J. W. Eusebio.

Appendix II

Insertion Elements

Three letter identifier, made up of element type, name of insertion, and sequence number of that element type in the insertion.

Types:	F,D	Quads
	U,V	Dipoles, U = up, V = down
	T	Drifts
Names:	Н	High Luminosity
	L	High Angular Resolution
	P	Phase Adjusting
	М	Non-Colliding Crossing

Example: FH5 is the fifth horizontally focusing quadrupole in the high luminosity insertion.

SS, SE Flags indicating start and end of straight section respectively.

3 5 5 5		******	*******	:===	252222		*****	***************	*************************************
	GF			_ 35	7.535				
	GD	=	//	- 5	57,535				 -
	BRHO	=			573,823				
	80 B	MAG			166336		Apun	80	
	6	MAG.	"			0. GF	RHO BKHO	BU	
-	6	MAG	"	i.		GD CD	BRHO		•
*	G	DRF	11				_==:1/7		
	0	DRF	11						
k pt	R	DRF	11	21	.9				
* *	8	DRF	11	25	. 6				
*	Ç	мим 9) //	G	8	G B	G B	G	
		REM	11	HI	GH BETA	INSERTION	COMPONENT	8	
	HIGH	BETA INSER							
*	THE	DRF		4.					
4	THE	DRF	11	٥.	1				
*	TH3	DRF		6,					
*	TH4	DRF							
t to	THS	DHF		1.					
t st	THE	DRF	11		.4364				
*	7H7	DRF			.0102				
P th	THE	DRF			3719				
	TH9	DRF				•			
* *	THIO	DRF				_			
* *	THII	DRF							
	TH12	DRF .		•	5102				
*	TH13	DRF			2364				
n n	TH14	DRF							•
	THIS	DRF			026				
**	TH16	DRF			<u> 274</u>				
* *	FH1	MAG				305.924	BRHO	0.	
**	FH2	MAG	//			335,649	BRHO	0.	
**	FH3	MAG				204,481	BRHQ		
**	FH4	MAG				205,072	BRHO	0,	
**	FH5	MAG	- !!			67,634	BRHO	0.	
**_	FH6	MAG		3,		226,918	BRHO	<u> </u>	
4 #	FH7 DH1	MAG MAG	- !!	ς,		311,709	BRHO -	0.	
**	DHZ	MAG	11			-305,924	BRHO	0.	
* *	DH3	MAG				=335.649		_0	
r x R tr	Dh4	hAG	"			-204.481 -205.072	BRHQ BRHQ	0.	
7 W	DHS	MAG	"			-67.634	RHHO	0.	•
* *	CHB	MAG	;;			-226,918	BRHO	-ŏ:	· · · · · · · · · · · · · · · · · · ·
**	DH7	HAG	"			-311.709	BRHO	0.	
**	UHI	MAGV	"			0.	BRHO	-12,83626 ,1622	929162259
7.5 # #	UH3	MAGV	'//			0.	RKHO	-17.20326 .2174	
	UH4	MAGV	"			0.	BRHO	+16.68493 .2108	169 ,210869
	UH6	HAGV	"	5.		0.	BRHO	-12.19662 .1541	45 .154145
7. 31 * #	VHZ	MAGY	11			0	BRHO	16,90855 \$	
r n	VHS	MAGV	"			0,	BRHO	16,86117 \$	
* #		REM				INSERTION			
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	TL7	DRF	77						

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FP22 NAG	DP23 MA	::		102,807						
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OCF 2ND HALF NORMAL CELL, NORTH

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ARR DCO
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     SS + ES ARE START AND END OF LONG STRAIGHTS
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2			23,70000				323117		91607		05773		.00051			11991		2,142041		98437		670	.00019	
3	8		29,60000				856706		51893		03288		.00822			13109		7.934715					00019	
4	G		30,00000	*11/	00	10.	452331	•	49201	•.	02959	13	.00822		,	,13174	7	9,855366	76,	41449	• 00	790	.00019	,
5	D		31.80000	.132	78	18.	446495		48867		0158	75	.00713			13456	9	9,867102	2.	40816	.00	790	00019	,
6			32.20000				848174		51551		0130		.00713			13521		7,951466		38093			00019	
7	B		38,10000		09	27,	269043		91179		0527		.01515					2.221087		98001		-	00019	
8			60,00000				412490		38247		3844		.01515			.24970		8.172545		48796			•.00019	
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12	D		91.80000				805774		47837		7619		.06371			.38426		9,105375		39742			00007	
13	0		94.40000				759842	· •,	,65781		9476		.06371			.38871		7.099027		22040			* . 00007	
14	8		150,00000	,500	08	_99.	668331	421	42456	2	5787	0 6	.0637	٠		a.50047	/ <u>.</u>	8.034994		47741			00007	<u></u>
15	F		121.80000	.502	92	99.	731916	2,	39026	2.	5808	66	,0613	ـــــ		.51661	11	8,050154		48608		255		,
-15	ō-		124,40000				757631		21524		4214	04	.0613	3		,53791		1.040747		66415			00019	
17	C		150.00000				452284		,4920		.2616		.0292			.63219		9,866868		41383			-,00019	
18			151.80000				446365		48864				.,03104			.63502 .63944		19.875261 17.807462		40930			-00019 91000	
19	0		154,40000	653	1/3	21,	441286	-	6632	> 1.	, 3434	5 V	.0310	•		403744		1.001.00		C3210	.,00	,,,,	100014	•
20	C		180,00000	747	27	99.	409370	-2	3824	2	5489	37	.0631)		.75024	1	8.142509		48810	₩.00	244	.00019	9
21	F		181,80000				345786		4167	. 2	.5512	85 .	.0605			.76629		8.127066		47927	•.00		.00004	
55	_ 0		184.40000				24436		2376	3	3939	62 <u></u> :	0605	ļ		.78752		11.077879		65565			00005	
	Č		210,00000				800121 806081		47501 47841		2580.	06 '	0284			.88216 .88501		9,041480 9,031770		38865 39389		015	,00008	
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25	G		214.40000	905	03	20.	76034	3 •,	6578		. 5402		.0315			.88947		7.043000		21718		048	.00007	
26			240.00000				67141		.4246	5 5	1488	86	.0315			.00116		8,065034		47727			00007	
27			241,80000				73494		.3903		1125		0716			01727		8.082997		48754		1256	.00019	
28	C		244.4000(270.3000(76021°	, e.	.2153; .4920!	£ 1	.9261	30 '	• • 0716 • • 0396	,		.03853 .13267		1.080893 9.945926		41400		306 3790	.00019	
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30			271,80000				44605		.4886				0168			.13549		9,948116		41282			m,00019	
	0		274,40000				44077		.6632				-0168			13991		7.66282	2.	23537			-,00019	
35			300.00000				40625		.3823		3846		.0151			25078		8.112407		48823			00019	
33	F		301.80000				34271 24174		,4166 ,2376				•,0037 •,0037			.26686		8.094191 1.037747		47782 65432			00006	
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35	C		330,00000				80032		4749	8	7001	20	.0283			.38291		8,963366		38850			00008	
36	0		331.80000				80638		4784	5	7823	85	.0637			.38577		8.959872		39039			000007	
37	<u> </u>		334,4000				76085	3	46578	<u>*</u>	9481		.0637 0958			,39021 ,50194		6,98850(8,06588		21399 47728			00007	
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87	OCF	1321.80000	5 50375	99.750515	2.39073	2,583990	06143	5.52371	18.057497	48643	00265 -	.00019
58	000	1351,80000		18.445700	- 48844	1.263546	.03097	5.64208	99.893869	2.41014		.00020
89	OCF	1381,60000		99,327191	2,41624	2,549378	06049	5,77337	18.119706	47893	00208	.00009
90_	OCD	1411.80000	5.88429	17.806747	47861	1,256553.		5.89213	<u> 9</u> 9.013333 <u> </u>	2.39305	-00064	
91		1441,80000		99.752361	2,39077	2.558960	-,06038	6.02448	18.058302	48646	.00266	
92	OCD	1471.80000		18,445632	-,48842	1,270191	.03228	6.14285	99,895870	2,41024	.00787 -	
93		_1501,80000		99,325344_	_2.41619_	2,593567		6.27414	_18.118900_		00206_ <u>-</u>	
94	000	1531,80000	6.30438	17.806815	-,47863	1.277177	.03171	6.39291	99,011353	2,39296	₹,00068 ₩	
				00 760107	2,39082	2,583967	-,06143	6,52526	18,059109	-,48650	·.00267 ·	
95	OCF	1561,60000		99.754207 18.445564	m. 48840	1.263535	.03097	6.64362	99,897829	2.41033		.00020
96 97	OCD OCF	1591,80000		99.323498	2.41614	2.549365	06049	6.77491	_16.118091_	47885	00205	
98	000	1651.80000		17.806883	0.47865	1.256556	.03153	6,89368	99.009415	2.39287		*D0006
99	GCF	1681.80000		99,756053	2,39087	2,558983	-,06038	7.02603	18,059920	48654	·	.00018
				Andrew Company of the								
100	OCD	1711.80000	7.13592	18,445495	- ,48838	1.270201	.03228	7.14438	99.899746	2.41042	.00786 -	
101	OCF	1741.80000		99,521653	2.41610	2,593580		7.27568	_18,117279_	47881	- 00204 -	
102	OCD	1771.80000		17.806952	47867	1.277173	.03171	7.39446	99.007519	2,39278	₩ ,00075 ₩	
103	OCF	1801.80000		99.757899	2,39091	2,583944	06143	7.52680	18,060733	₩,48658	= 00269 =	
104	OCO	1831.80000	7.63400	18,445426	₹,48836	1.co.555	.,03097	7,64515	99.901621	2,41050	-,00786	TAGATA
	000		9 45130	99,319807_	2,41605	2 549752	-,06049	7.77645	18.116465_	47878	= 0020Z	-00009
105	OCF	_1861,80000		17.807021	47869	1.256560	.03153	7.89523	99.005664	2.39269	00079	
106	OCD	1891,80000		99.759744	2,39096	2,559006	-,06038	8,02758	18.061548	48661	.00270	00018
107	OCF	1951.80000		18.445357	48834	1.270212	03228	8,14592	99,903454	2.41059	00786 *	
108.		1981.80000		99.317962	2.41600		*.06131	8,27722	18,115647	47874	.00201	
107	UGF	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	7.000.		••						
110	OCD	2011.80000	8.38471	17.807091	+.47871	1.277170	.03171	8,39601	99,003852	2,39260	00083 -	.00006
111	OCF	2041.80000		99.761589	2,39101	2,583921	06142	0.52835	18.062367	48665	********	
112		2071.80000		18,445287	-,48832	1.263514	.03096	8,64669	99,905245	2.41068	00785	
113	ÖÇF"	2101,80000	8.75144	99,316117	2,41596		. 06049	8,77799	18,114828	₩.47870	00200	.00010
114	OCD	2131.80000	0.88480	17.807161	-,47873	1,256563	.03153	8,89679	99,002083	2,39252	.00087	.00006
					- 30	- FE0-00	- 04028	0.03043	18 047188	48669	.00272	.0001
115		2161.80000		99.763434	2,39105	2,559029		9.02912 9.14746	18.063188	2,41077	00785	
116	000	2191-80000		18.445217_ 99.314272	0,48830 2,41591	2,593606		9.27876	18,114006	·.47867	00198	
117		2221,80000		17.807231	47875	1,277166		9.39756	99.000356	2,39243	00091 -	
118	000 006			99,765279	2,19110	2,583898		9,52990	18,064011	- 48672	-,00273	.00018
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120	OCD	2311,80000	9.63433	18,445147	-,48628	1,263503		9,64823	99,908699	2.41085		02000
121	OCF	2341,80000		99:312427	2,41586	2.549327		9.77954	18,113182	-,47863	 00197	.00010
122	OCD	2371.80000		17,807301	- 47877	1,256567		9.89834	98,998671	2,39234	*00095	.00006
123	OCF	2401.80000		99,767123	2,39115	2,559052		10.03067	18,064836	*• 48676	.00274	•00018
124	OCD.	2431,80000	010.13441	18,445076	-,48026	1,270233	,03228	10,14900	99,910362	2.41094	20,000	- # 0 0 0 2 0
						- KOLLA	-,06131	10,28031	18,112355	 47860	.00196	-00010
-		2461.80000	710,25169	99,310583	2,41582	1,277163	03171	10,39911	98,997030	5,39226	00098	
126	OCD	2491.80000	710.50705	17.807372 99.768968	#,47879 2.39119	2,583875	-,06142	10.53144	18.065664	48679	00275	
127	_ DCF	2521.80000		18,445005	2,39119 +,48824	1.263493	03096	10,64976	99.911982	2.41102	00784	.00020
128	OCF	2551,80000 2581,80000		99.308739	2,41577	2,549314		10.78108	18,111526	47856	00194	.00010
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130	QCD	2611,80000		17,807444	+,47881	1,256570	.03153	10,89989	96,995431	2.39218	.00102	
131	OCF	2641,80000	11.00465	99.770811_	2,39124	2,559075		11,03222_	18,066494_	<u>,48683</u>	.00276 .00783 •	
132		2671,80000		18,444933	-,48822	1.270244	.03228 06131	11.15053	99.913559 18.110695	2,41110 =,47853	00193	
133		2701.80000		99,306895	2.41572	2,593632		11,28185	98.993876	2.39210	- 00106	
134	OCD	2731.80000	311.38255	17,807515			.03171	1154666	194.77291.9			

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16.067326 99.915093 18.109862 98.992364 18.068160	99.916583 18.109027 98.990896 16.06896 99.918030	00000000000000000000000000000000000000	18,082344	99,991694 99,990311 26,987489 18,524888 18,123215	18-105350 18-498728 26-822028 99-017001	99.018400 87.046540 18.121104 21.143897	100,034387 100,034387 87,932288 18,125421 18,106777	21.050834 99.017035 99.018454 87.046615 18.121206
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06142 **05049 **05049	03228 #06131 #06131 #06142		************************************	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*,00837 *,00857 *,00056 *,00056	00403 00403 00403 00403	. 00040 . 00040 . 00024 . 00024 . 144 . 0000	000056 000057 000327 00327 00327 00327
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99,772655 18,444862 99,305052 17,807587	10.444700 99.303208 17.807659 99.776342	200736 200736 200736 200736 20073 20073 20073	99,715995	18.452060 18.444395 72.022734 97.468256	99,299172 97,377765 71,595692 17,800020	17,807721 20,764815 99,719116 99,782502 87,601709	18,451941 218,444204 218,44204 99,50895 99,209513	87-202315 17-800027 17-807800 20-765011 99-721088
0011.50474 0011.63465 0011.75194 0011.88550	0012,13473 0012,385402 0012,38539 0012,50490	00100 0100 0100 0100 0100 0100 0100 01	0011111000115	0013,11912 0013,13489 0013,23748 0013,24870	0013,25219 0013,25284 0013,25409 0013,35921	0013,3855 0013,48714 0013,50224 0013,50507	0013,61920 0013,6398 0013,65585 0013,74944 0013,75228	0013,75673 0013,86565 0013,86565 0013,90723
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21.144005 100.034353 100.032923 87.932213	18,125318 18,105676 21,050726 99,017069	67.046690 16.121309 18.139950 21.144113	100.032868 67.932137 18.125216 18.105618	99,017104 99,018564 87,046766 18,121412	21.144220 100.034283 100.032813 87.932061 18.125113	16.106474 21.050510 99.017140 99.266526 56.747741	36.436533 29.950611 27.827945 29.606469 34.518575	83,919368 90,091625 79,063337 73,235083 #1,397259	35,380575 18,127067 18,128208 23,337616
14,05675 14,15070 14,15353	14,26873 14,28480 14,30606 14,40080	14,40811 14,51959 14,51959 14,53568 14,55684	14.65361 14.65803 14.76882 14.80615	14,90089 14,90874 14,90820 15,01968	15,05693 15,15088 15,15540 15,15540 15,15812	155.200000000000000000000000000000000000	15,4313 15,47581 15,48972 15,54873 15,56141	15.59236 15.59236 15.65631 15.651631 15.651631	15,66234 15,72969 15,74756 15,74756
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275 G	4077.81850	16.52534	502,349001	. 07970	-,322400	*000SS	16.25573	503,317573	. 09052	1.8475302211
276 UH4	4083.71850	16.52720	503.332030	m.08690	*.321085	00022	16,25760	504,455424	10234	1.6953902947
277 G	4084.11850		503,401848	-,08770	-,320995	.00022	16,25772	504,537615	+.10314	1.6836102947
278 UH4	4090.01850	16,52919	504,479082	09488	-,319663	.00023	16,25958	505,824375	-,11496	1.4880403683
279 G	4090.41850	16.52932	504.555303	#.09568	-,319572	.00023	16,25971	505.916661	·.11576	1.4733103683
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280 FH7	4092,41850		459.326705	22,00279	-,304343	.01488	16,26032	555.067793		1.46772 .03119
587 IH9	4094,79040		360,891718	19,49769	269041	01488	16.26093_	_081.157083		1.54171 .03119
282 DH6	4097.79040		299.599410	1,96261	-,244052	.00199	16.26159	743.233099	8,31293	1.5167004765
283 G	4098,19040		298,031910	1,95614	*,243257	.00199	16,26167	736,597848	8.27520	1.4976404765
284 VH5	4104.09040	16,53588	275.497377	1,86317	<u>~,231520</u>	100199	16.26304	642.234757	7.71509	1.2384304021
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285 G	4104.49040	16,53011	274.009437	1.85668	230724		16.26314	636.074895	7,68096	1.2223504021
286 VHS	4110.39040	16,53968	252,651057	1.76329	218975	.00199	16,26473	548,723732	7,12446	1.0070303278
287 G	4110.79040		251,243031	1,75678	218178	.00199	16.26484	543,039260	7.08673	.99392 -,03278
288 VH5	4116.69040	16.54383	231,065852	1.66299	206416	.00199	16.26672	462.700025	6.53022	8224902534
289 G	4117.09040		229.738071	1.65647	-,205618	.00199	16,26686	457.490941	6.49249	.8123502534
290 VH5	4122,49040	16.54837	210,746861	1,56229	-,193846	.00200	16,26910	384,163634	5,93598	.6848101790
291 G	4123,39040		209.499639	1,55576	193047	.00200	16,26926	379.429940	5,89825	67765 - 01790
			191,698887	1,46123	. 181264	,00200	16,27199	313,114561	5.34175	.59400 = 01046
545 AH2			178.850687	1.38747	172252	.00200	16.27447	266.848610	4.91633	.5468201046
	2 4133.80060		175.198466	2,25859	-169820	.00286	16,27508	258,429040	3.51743	.5377300772
294 FH5	4134.80060	110122414	1738170400	******		100200	1012,300	2301427040	3,01,43	133113 - 100172
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	3 4204.03700		29,383416	-,15255	.028430	.00286	16,49135	19,407763	-,06518	.0033200772
296 TH1	4 4226,03700		52,950723	91869_	091425	00586	16.62065_	47.320306		=:1665000772.
297 DH4	4229,03700	116.86027	66.962147	*3.96468	106595	.00737	16.63044	48.104609	95427	17777 .00029
298 TH5	4230.03700	16.87051	75.141180	-4,21435	.113961	.00737	16,63381	46,235784	.91455	• 17747 • 00029
299 DH3	4235,03700	16.87804	168,527693	-16.78418	175668	01810	16.65401	24.588592	2.84867_	-14325 .01296
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300 TH4	4237,1370	16,87969	246,419103			01810	16.67390			11604 -01296
301 FHZ	4242.1370	116,88239	283,595996	14,49586	,231389	-,01139	16,77512	6.100296	11067	08261 .00111
302 TH3	4248.3370	016.88748	132.464907	9,88012	,160801	01139	16,89293	13,851151	≈1,13947	** 07575 * 00111
303 DH1	4250.8370	116,89097	102,956452	2.48047	,143287	00279	16.91755_	18,121694		0677000526
304 TH1	5 4259,8650	016,90673	63,838851	1.85341	.118082	00279	16,97824	32,464991	-1.10255	02025 .00526
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305 UH6	4265.7630	02680	44,385506	1.44372	.101606	₩.00279	17,00215	47.850653	-1.50520	0051000012
	6 4279.0370		18,301563	52132	.064532	00279	17.03291	99.835690	-2.41110	0067300012
			18.139480	• 43776	.061905	.00015_	17,03604	100.086986	2.28941	= 00666 00019
	1 4281.0370		34,350219	-1,12097	063424	00015	17,05761	59,212164	1.64087	00465 .00019
308 TP	4291.4370		40.060323	-1,15698	063535	00006	17,06480	51,830173	1,31981	-,00418 .00018
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310 TP	4304.3370		70,439477	-1,76410	.062938	■. 00006	17,10721	30,100000	. 76963	-,00232 ,00018
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312 TP	4317.2370		86,591229	58971	048228		17,18002	29,542274		=.00049 .00014
313 FP2	4 4319.7370		80,683181	2,86992	.042641		17,19273	34,401244		00016 .00013
314 TP	4330,1370	017,19442	33,370802	1,67935	- 003058	<u> -,00317</u>	17,22383	83.417491	-2.96803	.00114 .00013
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315 DP2	4 4332,6370		28,732086	24041		m,00293	17,22835	89.525084	.61080	.00139 .00007
316 TP			27.713593	-14248	-,028430		17,24815	78,479331	45129	00213 .00007
317 DP2	3 4345,5370		30,035778	80123	-,036505	*. 00355	17,25338	72,678258	1.83186	.00226 .00003
318 TP	4355,9370		52,614051	-1.36976	073459		17,28387	41,057806	1.20057	002560000X
319 FP2	2 4358,4370	017,33070	60,264507	-1,69858	082649	00380	17,29434	35,092825	1.17105	*00592 *00005
320 TP	4368,8370	17.35182	102,568019	72,56906	105251.=	00380	17,36215	18,043795	.46828	
	1 4370,0370	17.35488	102,398660	2,45107	124009	.00201	17,38009	18.074532		.00305 .00016
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27,76110	26.01155 26.12988 26.26187 28.26472	28,38055 28,39662 28,50754 28,51197 28,51480	28.60904 28.63029 28.64638 28.75783	28,76512 28,8579 28,88107 28,89717 29,00829	29.01272 29.01555 29.10974 29.13095 29.14700	29.2622 29.2622 29.26534 29.36536 29.38159	29,39772 29,50904 29,51347 29,51631	29.63172 29.64177 29.75903 29.76347	29.86097 29.89825 29.89835 30.00947
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466 C 467 D	7426,4370030,09616	65,196913 96,793094	→2.14460 -2.31547	2.560420	.06173	30.11099 30.13223	21.084089 18.098103	.66299 .48547	-,00187 .00020 -,00134 .00020
468 F	7430.8370030.10364	96.717849	2,35606	2.713445	-,06998	30,14832	_18.088819_	-48016	
469 C	7456.4370030.20118	20.477555	.62210	1.332424	03792	30,25978	87.202089	-2,21855	.00275 .00015
470 0	7459.0370030.22299	17,700490	.44600	1,233837	-,03792	30,26423	99,197648	-2,39512	.00313 .00015
471 D	7460.8370030.23939	17.804392	*•50538	1.218418	.02066	30.26708	99,197426	2.39524	.0032600001
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473 Q 474 F	7490.8370030.35697	102.456078	2.45325	1.760311	06565	30,39897	18,116029	48685	.0030500001 .00317 .00014

475 C	7516,4370030,44821	21.743345	,69962	489991	w.03359	30.50989	87.720827	-2.23059	.00678 .00014
476 D	7519,0370030,46886	18,568407	52151	.402647	-,03359	30,51431		-2.40770_	00714 00014
477 D	7520.8370030.48459	18.464420	₩,46208		01540	30,51714	99.774489	2.41088	.0070800020
478 R	7542,7370030,58864	7.0.224655	-1,90140		01540	30,58657	26,924530	91561	.0026500050
479 8	7548,6370030,60014	94,948647	<u>#2,28915</u>	-,045679	+,00739	30,62916_	18,495737	-51596	.00141 = .00020
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480 G	7549,0370030.60081	96.790486 96.715360	-2.31544 2.35597	048635 059651	00476	30.63264_ 30.64873	18,09629 <u>8</u> 18,086250	#48564 #47990	0013300020
481 F 482 G	7550.8370030.60373 7551,2370030.60439	94.841423	2.32888	061557	00476	30,65221	18.481053	•.50711	.00102 =.00015
483 8	7557,1370030,61595	69.718638	1,92927	- 066020	00325	30.69489	26.831472	90817	.0000900019
484 R	7579,0370030.72308	17.700879	44597	005166	.00325	30.76465	99.227085	·2.39756	0031500015
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485 D	7580.8370030.73948	17,804908	-,50542	,011328	.00364	30,76750	99.232984	2,39438	00328 .00001
486 55	7580.8370030.73948	17.804908	- ,50542	.011328	.00364	30,76750	99,232984	2,39438	·*.00328 .00001
487 TL1		35.746516_	<u>-1,23310</u>	.048940	00364	30.78940_	57.039247	1.69416	<u>00320 -00001</u>
488 YL1		52,750333	-1,64885	.070442	.00364 .00364	30,80926	39.410147	1,29384	,01320 .00555
489 TL2	7609,0370030,85430	102.374595	=2,49340	.114100	100304	30,88318	18,147766	.48098	.07968 .00559
490 F	7610.8370030.85706	102.448919	2,45331	.115659	00192	30.89922	18.158584	48717	.09329 .00966
491 TL3		97.610804	2.38480	113735	-,00192	30,90775	19,201057	- 55531	10297 400968
492 DL1		208.106983		.173032	.02053	30,97856	9,062439	1,36952	.1019100995
493 TL4				.349615	.02053	31,27723	8.974819	-1.35934	.0163200999
494 FL2	7630,9370030,87204	936,397555	19.74041	372738	00761	31.31489_	27.133293.	4.28199_	
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495 TLS			17,90465		-,0076 <u>1</u> -,00762	31,33007_ 31,33774	78.610864 190.941891		0619101001 1396101633
496 ULZ 497 G	7641,2370030,87428	573,981365 561,690653	15,44688 15,27990			31.33807	200.353365		-14614 -101633
	7647,5370030,87638	395.900295	12,81960	.246312	00762		365.658998		-,26110 -,02264
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500 TL6	7655,7212530,68086		9,40156	.183961	-,00762		677.107464		-,4464302264
501 VL3		117,627249	6,93857	139008	00762	31,34532	960.842431		*.55787 *.01513
502 G	7662,0212530,88/33	112.143242	6.77145			31,34538	981.874637		=-56392 =-01513
503 DL3		117.083344	#7.88181 #8.42094	.142377	.01010 .01010	31.34639 31.34669	599,459612 453,915315		44039 .05724 38315 .05724
504 TL3	199013515330163163	.321300001						-141112	
505 FL4	7674.0212530.90340	114.785188	10.84445	.143592	+,01311	31.35114	111.076427	10.48056	18898 .01803
586 TL7		967839	00470	005969	01311	31,58557	1.002121	17500	.00036 .01803
507 167		114.982765	-10,85386	131654	01311	31,82085	110,962670		.18974 .01803
508 DL4		469.973747		-,270329	04065	31,82723	128,873312	8.14156	.2049001290
509 TL3	7701,5212531,37872	620,673300	-60,58150	-,310981	*,04065		113.112295.	7.01946	19201 01290
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510 FL3	7707.0212531.37969	1016.651393	27.36678	399345	. 01253	31,93748	108.302141	-6.53831	18783 -01178

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7707 ₆ 4212531 ₆ 37976 7713 ₉ 3212531 ₈ 38088 7736,1055031 ₆ 40593 7741 ₆ 6055031 ₆ 40593	742,0055031,45335 750,2055031,69017 757,2055031,81940 758,2055031,81940	760.0055031.84320 771.0855031.91467 777.6855031.95402 788.2055031.95550	600,6055031,96012 603,1055031,98734 613,5055032,03036 816,0055032,04456	826,9055032,11866 839,3055032,15078 841,8055032,15544 852,2055042,17574	865,1055032,22198 867,6055032,22451 878,0055032,28452 880,0055032,3997	986,3055032,41894 910,0055032,41894 910,4055032,42234 910,4055032,43439 916,7055032,43419 922,6055032,44991 940,0055032,5371	961,5055032,66002 961,9055032,66094 9670,0055032,67512 970,0055032,67512 991,9055032,74629 991,8055032,78629 991,8055032,79169
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6,6055033,01584		55289	061067	-,00309	33,07694	87.628775_	-2.22838	00434	.00005
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		7 -3 10105	A77704	- 00064	77 47854	34 070044	44483	- 00015	****
5.6055033.16866			,033346	#. 00064	33,17851	21,079941	.66182	00015	.00016
8,2055033,17321			031686	00064	33,19976_	18,099637	48445		00016.
0.0055033,17612			029190	00211	33,21584	18,094157	48132	.00059	.00019
5,6055033,27095			w.024926	**00511	33,32719	87.348242	-2.22392	.00535	.00019
8,2055033,29178	178 18,53674	2 ,46755	. ,030422	*• 00211	33,33164	99.372759	-2.40090	.00583	******
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5,6055033,41505			-,139705	*.00369	33.45006	18,146559	.48243	.00312	
8,2055053,41958				00309	33,46610	18.152036	e.48556		- · · · - ·
0.0055033.42214			- 140247	00309	33,57702	87.628645	-2,22837	.00308 .00434	
5,6055033,51593	593 20,60717	4 *68518	061053	100307	33131108	074020043	-6155031	******	100003
8.2055033.53754	754 17.73116	8 ,49990	-,053010	.00309	33,58145	99,676392	-2.40538	.00447	.0000%
0.0055033.55400			049673	.00064	33,58429	99.671233	2.40816	.00436	
5,6055053,660/5			033274	00064	33,67860_	21.079896	.66181	.00015	
8.2055033.67330			-,031608	00064	33.69984	18.099604	.48445	+.00028	
0.0055033.67621			029113	100211	33.71593	18,094130	48132	00060	00019
						A. 7.45.75		- 00575	
5.6055033.77103			,024960	100211	33,82728	87.348372	-2.22392	00535	
8.2055033.79186			030452	.00211	33.83172_	99.372916_	-2.40090		
0.0055033.80753			035637	00369	33,83457	99.378078	2,39812	-,00591	
5,6055033.91514			.130126	.00369	33,92895	21.114450	.65905	00338	
8,2055033,91946	946 102,06876	9 -2,44016	139723	00369	33,95015_	100140346	48243	-,00312	
0.0055033.92223	223 101.98058	9 2,48773	.140263	-,00309	33,96619	18,152063	-,48556	00308	00005
5,6055034.01602			061039		34,07711	87,628516	-2.22837	00434	
8.2055034.03763			052993	*.00309	34.08154	99,676235	#2.40537	00446	
0.0055034.05409			049653		34.08437	99,671070	2.40816	00436	-00016
0,3255034.12315	## : ## ## :			00064	34,10619	57,231938	1.70416	00266	.00016
6,2255034.14592	592 50,11170)4 =1,55301		00064	34,12599	39,497526	1.30169	.01466	.00571
8,2055034.17339			,031528	-,00064	34,19993	18,099601	.48445	.08302	.00571
0.0055034,17630	630 97,1807	2,32144	.029032	-,00211	34.21602_	16.094127		09706_	
1.0055034.17798	798 92,6036	17 2,25570	,026921	-,00211	34,22458	19,124843	-,54939	.10707	
8,0055034,18797	797 197.6772	3 -22,85739	,026901	.00210	34,29575	9.013727	1,36140	,10563	01038
A 6055030 1010E	146 784 67867	77 =45,63068	,044998	.00210	34.59407	AFA010.9	+1,36104	.01640	01038
6,6055034,19145				-,00145	34.63161	27.183752		01931	
0,1055034,19208			046173	-,00145		78,678062		-,06544	
4.5055034.19295			.039800 .031255	-,00145	34.64678 34.65444	191,005576		14593	
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6.7055034.19665	665 376,70020	8 12,17963	,022129	•,00145	34,65823	365,686101	-16,10698	-,27041	.02312
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019	9,0	8419,6897534,69880	447,409771	-66,77114	* 020045	* 00232	35,14393	129,008181	8.15542	.20917	.01305
611	11.3		590,919168	e76,73826	-,022363	- 00232	35,14525	113,220640	7.63212		01305
219	1		968,162835	26.04123		.00115	35,15417		-6,53517	19257	.01169
613	•			25,76063	. 025325	• 00115	35,15475	113,632909	*6,69655		.01169
779	25	8432,4897534,70137	667,840203	21,62018	* 018530	.00115	35,16088	206,694840	-9.07681	24403	.00416
615	1,6	8457,2740034,75095	. 26,931633		.010017	.00115	35.17000	904.433692	-19,07570	54752	. 0004
919	270	8460.7740034.76671	8,992665		015596	00211	35,17063		46.34861	.31617	07100
617	•	8451,1740054,77624	7,969054		016439	• 00211	35,17071	762,829913	45.27332	.30750	05120
619	V. 4		4.445939		028867	,00211	35,17261	322,183044	29.41270		
619	11.9	l	9,945749	11,53634	,033712	,00211	35,17404	201,105453	23,22973		01883
620	- 1	1	18,814953	54376	,027329	-,00374	35,18386	94,476439	-2,32307	.08101	. 00115
621		•	17,796295	. •	,023586	P+00374	35,18550	99,190281	*2,39077	-	
622			17,802352	- 1		P.00276	35,18835	99,175268	2,39887		.00489
623		•	39,170546	:	•	.,00276	35,21516	91,473116	1,58294	01576	100489
929		8497.0540035.2565	56,974671	*1,71232	031482	P.00276	35,23730	35,165267	1,18111	• 00155	.0000
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